# 1 Utilization of coal fly ash waste for effective recapture of phosphorus

# 2 from waters

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## 23 Abstract

Reutilisation of the waste by-products from industrial and agricultural activities is 24 crucially important towards attainment of environmental sustainability and the 25 'circular economy'. In this study, we have developed and evaluated a sustainably-26 sourced adsorbent from coal fly ash, which was modified by a small amount of 27 lanthanum (La-FA), for the recapture of phosphorous (P) from both synthetic and real 28 natural waters. The prepared La-FA adsorbent possessed typical characteristic 29 diffraction peaks similar to zeolite type Na-P1, and the BET surface area of La-FA was 30 measured to be 10.9 times higher than that of the original FA. Investigation of P 31 adsorption capability indicated that the maximum adsorption (10.8 mg P g<sup>-1</sup>) was 6.14 32 times higher than that (1.8 mg P g<sup>-1</sup>) of the original fly ash material. The  $\zeta$  potentials 33 measurement and P K-edge X-ray Absorption Near Edge Structure (XANES) spectra 34 35 demonstrated that P was bonded on La-FA surfaces via an adsorption mechanism. After applying the proposed adsorbent to real lake water with La/P molar ratios in the range 36 from 0.5:1 to 3:1, the La-FA adsorbent showed the highest phosphate removal ability 37 38 with a La/P molar ratio 1:1, and the P adsorption was similar to that performance with the synthetic solution. Moreover, the La-FA absorbent produced a negligible effect on 39 the concentrations of total dissolved nitrogen (TDN), NH4<sup>+</sup>-N and NO3<sup>-</sup>-N in water. 40 This study thus provides a potential material for effective P recapture and details of its 41 operation. 42

Keywords: Circular economy; coal fly ash; eutrophication management, lanthanum
modification; phosphorus adsorbent

## 45 **1. Introduction**

Along with the growth in global population and concurrent industrialization, the 46 47 widespread application of phosphorus (P) as fertilizer and animal feed have resulted in substantially increased discharge of P into the environment and intensified episodes of 48 eutrophication in natural waters (Conley et al., 2009; Pan et al., 2018; Smith et al., 49 1999). It has been reported that eutrophication could even occur at P concentrations as 50 low as 0.02 mg P L<sup>-1</sup> (Fernandez et al., 2007). Traditional and enhanced processes for 51 52 the biological removal of P during natural and waste water treatments are generally not 53 able to sustainably achieve such low effluent P concentrations (Kumar et al., 2019). The dosing of aluminium- or iron-based salts is a common approach in sewage treatment 54 plants in order to secure an ultra-low level effluent with respect to P (Nakarmi et al., 55 56 2020; White et al., 2021). However, as P is a non-renewable resource, not only removal, but also recovery and recapture of the discharged P is strategically important for 57 environmental sustainability (Pan et al., 2020). Therefore, treatment by adsorption is 58 often suggested, due to the multiple advantages of low carbon footprint, minimal waste 59 60 generation and the further option for P recovery (Kang et al., 2003).

Various synthetic adsorbents for P have been developed, and the valorisation of waste by-products from industrial and agricultural activities has recently drawn substantial attention within the concept of the circular economy (Zamparas et al., 2020). Many raw solid wastes (Table 1), such as steel slag (Bowden et al., 2009), magnesite dust (Al-Mallahi et al., 2020), concrete powder (Liu et al., 2020), and fine-grained by-products (Kasprzyk et al., 2021), have been investigated for P removal. In addition to the

immediate advantage of low cost, some of these materials possess high porosity and 67 mineral mixtures consisting of aluminium and other metal oxides, and have yielded P 68 69 removal capabilities comparable to those of synthetic adsorbents. As coal combustion is still one of the most important sources of energy, the global generation of fly ash is 70 estimated to be approximately 750 million tons, and thus the treatment/utilisation of 71 72 these wastes is crucial (Blissett & Rowson, 2012). It is necessary to find a feasible way for the utilization of fly ash. Additionally, the complexity and variety of fly ash should 73 also be taken into consideration since it comprised of hundreds of different individual 74 75 minerals and mineral groups (Vassilev and Vassileva, 2005).

Currently, researchers have attempted to use the raw fly ash for P removal. Some 76 approaches have been used to improve the removal ability of modified fly ash through 77 pre-treatment of acid/alkaline solutions and modification by metal ions (Hermassi et al., 78 2020). Although the modified fly ash could achieve P adsorption from several to 79 hundreds of mg P g<sup>-1</sup> (Li et al., 2006; Wang et al., 2016b), it is considered that the 80 overall efficiency could be improved further. The use of lanthanum (La), an 81 environmentally friendly and relatively abundant rare earth element, is currently being 82 used commercially to synthesise the P adsorbent Phoslock<sup>®</sup>. As a modifier on bentonite 83 for P removal, a small portion of La (ca. 5.6%) could lead to P adsorption up to 10.6 84 mg P g<sup>-1</sup> due to its excellent P-binding ability (Haghseresht et al., 2009). A La-based P 85 adsorbent could also overcome adverse effects of fluctuating pH and redox conditions 86 in solution, attributable to strong P binding reactions (Wang et al., 2016b; Shin et al., 87 2005; Zhang et al., 2016), however, research into the use of La as modifier on fly ash 88

for P removal is still not sufficient. It is therefore hypothesised that fly ash doped with a relatively small amount of La would result in a superior, low cost, and environmentally-friendly P adsorbent.

92 In many experiments demonstrating novel P adsorbents, adsorption capabilities are invariably tested using a synthetic P-contaminated solution with initial concentrations 93 ranging from tens to hundreds mg P L<sup>-1</sup> (Xu et al., 2020). However, the P concentrations 94 in natural waters or sewage effluent from upstream biological/chemical P removal 95 treatments are usually much lower, for example in the range 0.1-1.0 mg P L<sup>-1</sup> (Wang et 96 al., 2016a). Moreover, the removal efficiency of P from real waters could be affected 97 by the presence of competing ions, such as  $SO_4^{2-}$  and  $CO_3^{2-}$  (Dithmer et al., 2016; Zhang 98 et al., 2016). Previous studies, shown in Table 1, have reported a ca. 10% lower P 99 removal ability from real wastewaters compared with that obtained from synthetic 100 wastewater under the same condition. When targeting a real-life deployment, it should 101 be realised that little is known about the behaviour and mechanisms of P removal by 102 the proposed La-modified fly ash adsorbent from both synthetic and natural real waters. 103

In order to address these knowledge gaps, the aims of this study were to develop a Lamodified adsorbent from solid waste coal fly ash and to investigate its performance for P recapture from examples of both synthetic and real waters. Adsorption capacity, kinetics and isotherm characteristics, and the effect of pH on P adsorption, were initially investigated with synthetic water samples. The P K-edge X-ray Absorption Near Edge Structure (XANES) technique was employed to explore and characterise the microstructures formed when P bonded onto the proposed adsorbent. Moreover, the P removal performance of this material was also investigated with real lake waters, in order to provide an evidence, base that can be referenced regarding further implementations.

Material	Experiment solution	Dosage (g L <sup>-1</sup> )	рН	Initial P (mg P L <sup>-1</sup> )	P removal (%)	P adsorption capacity (mg P g <sup>-1</sup> )	Reference	
Elv. och	Synthetic	2	3-11	30-300	100	-	(Shusi Cu at al. 2021)	
Fly ash	Real	2	-	51.5	100	-	(Shuai Gu et al., 2021)	
	Synthetic	40	-	0-100	>90	1.14-2.49	(Derror et al. 2012)	
Steel slag	Real	40	-	0.41-1.11	>90	0.14-2.50	(Barca et al., 2012)	
	Synthetic	-	2-12	1-50, 100-300	62	8.39	(Bowden et al., 2009)	
	Synthetic	20	-	0.5-3.0	90	121	(Torit & Phihusut, 2019)	
Eggshell	Real	50	7.3	1.7	80	-		
	Synthetic	0.96	-	-	96.2	3.32	(Cy & Lpv, 2019)	
Mussel shell	Synthetic	0-80	1.5-9.5	0-20	-	6.95	(Xiong et al., 2011)	
	Synthetic	6	7.0-12	11.9	98	-	(Lee et al., 2009)	
Oyster shell	Synthetic	400	-	6-80	-	32.9	(Wang et al., 2013)	
Orange waste gel (loaded with zirconium)	Synthetic	1.67	1-9	-	-	57	(Biswas et al., 2008)	
Magnesite dust	Synthetic	22.2	9	665	63%	-	(Al-Mallahi et al., 2020)	
Concrete powder	Synthetic	-	10.5	20	-	4.96	(Liu et al., 2020)	
Broken bricks	Synthetic	400	-	6-80	_	0.59	(Wang et al., 2013)	
Iron humate	Synthetic	10-40	-	3.1-124	_	3.4-11.5	(Jano et al., 2011)	
Fine-grained by-product	Synthetic	10	_	97.3	97.8	9.58	(Kasprzyk et al., 2021)	

# **Table 1.** Summary of the performance of various waste materials for P removal.

## 116 **2. Materials and methods**

#### 117 **2.1. Material preparation and characterisation**

Raw coal fly ash (FA) was obtained from a power plant in Datong City (Shanxi province, 118 China). The ash was washed three times with deionized water, dried at 105 °C, then 119 passed through a 180 mesh sieve before use. La-modified fly ash (La-FA) was 120 synthesized by the following process. The FA was first treated with 2.0 mol L<sup>-1</sup> NaOH 121 solution at 95 °C for 24 h at a liquid/solid ratio of 360 mL alkali solution per 60 g FA, 122 to obtain the zeolite and waste alkaline solution. After cooling to about 25 °C, a LaCl<sub>3</sub> 123 solution (0.23 mol L<sup>-1</sup>, 100 mL) was added dropwise to the mixture with continuous 124 stirring, and the mixture further stirred for another 4 h at 25 °C. Finally, the resulting 125 solid was washed three times with deionized water and freeze-dried over 24 h. 126

To obtain the exact content of La in the prepared La-FA, samples were digested in HF-127 HClO<sub>4</sub>-HNO<sub>3</sub> solution and the chemistry of each resultant solution was determined by 128 inductively coupled plasma optical emission spectrometry (ICP-OES, Optima 8300, 129 PerkinElmer, USA). The morphologies of the raw FA and La-FA materials were 130 observed by field emission scanning electron microscopy (FESEM, SU 8020, Hitachi, 131 Japan). X-ray powder diffraction patterns were recorded on an X'Pert PRO MPD X-132 ray diffractometer (Malvern Panalytical, The Netherlands) with Cu-K radiation ( $\lambda =$ 133 1.5408) at 40 kV and 40 mA in the  $2\theta$  range of 5° to 90°. Brunauer-Emmett-Teller (BET) 134 surface areas and pore size distributions were examined by a Micromeritics ASAP 2020 135 static volumetric analyser (Micromeritics Instrument Corp., Norcross, USA). Zeta ( $\zeta$ ) 136 potential analysis of samples was performed by Zetasizer Nano ZS potential analyzer 137

138 (Malvern Panalytical Ltd., United Kingdom).

#### 139 **2.2. P adsorption experiment**

# 140 **2.2.1. Adsorption isotherm**

141 P adsorption isotherm experiments were conducted in 50 mL polypropylene tubes.

142 Samples of FA and La-FA (1.0 g L<sup>-1</sup>) were mixed with solutions containing various

143 concentrations of  $KH_2PO_4$  each with 0.01 mol L<sup>-1</sup> NaCl ionic background. The solution

144 pH was adjusted to  $8.50 \pm 0.05$  with 0.01 mol L<sup>-1</sup> HCl and NaOH. The suspensions were

shaken at 25 °C for 48 h. The suspensions were then centrifuged, filtered through 0.45

146  $\mu$ m membrane filters, and the clear supernatants used to determine P concentrations by

147 the ascorbic acid method, using a UV-756 PC spectrophotometer at 880 nm (Shanghai

148 Sunny Hengping Scientific Instrument Co. Ltd., China).

In order to model the adsorption results, Langmuir (Eq. 1) and Freundlich (Eq. 2)
isotherms were used in this study, respectively.

151 
$$q_e = \frac{q_m k_L c_e}{1 + k_L c_e}$$
 (1)

152 
$$q_e = K_F C_e^{1/n}$$
 (2)

Where  $q_e$  is the equilibrium adsorption capacity (mg g<sup>-1</sup>),  $q_m$  refers to the maximum adsorption capacity (mg g<sup>-1</sup>),  $C_e$  is the equilibrium concentration after adsorption (mg L<sup>-1</sup>),  $K_L$  is the constant in Langmuir model (L mg<sup>-1</sup>),  $K_F$  is the constant in Freundlich model (mg g<sup>-1</sup>), n is the constant in Freundlich isotherm model representing adsorption intensity.

#### 157 **2.2.2. Adsorption kinetics and desorption experiments**

158 Adsorption kinetic experiments were carried out in 1000 mL flasks containing 500 mL

P solution with concentrations of 10 and 30 mg P L<sup>-1</sup>, and 0.5 g adsorbent samples added. The flasks were shaken at 25 °C for 48 h at 170 rpm. About 0.5 mL of each supernatant was sampled at various time intervals in order to determine P concentration. The pH was maintained at  $8.50 \pm 0.05$  during the 48 h equilibration time.

Pseudo-second order kinetics (Eq. 3) and intra-particle diffusion (Eq. 4) models were
used to model the experimental data, respectively.

165 
$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e}$$
(3)

166 
$$q_t = k_i t^{1/2}$$
 (4)

167 Where  $q_e$  and  $q_t$  represents the equilibrium capacity (mg g<sup>-1</sup>) and adsorption amount versus 168 time t (min),  $k_2$  is the equilibrium rate constant of pseudo-second-order adsorption (g mg<sup>-1</sup> h<sup>-1</sup>), 169  $k_i$  is the rate constant of intra-particle diffusion model (mg g<sup>-1</sup> h<sup>-1/2</sup>).

At the conclusion of the adsorption kinetics experiment, the exhausted solutions of La-FA samples with initial P concentration 30 mg P L<sup>-1</sup> were first centrifuged, and 10 mL of the suspension at the bottom were preserved, then NaCl solution (0.01 mol L<sup>-1</sup>) was added in order to maintain the same ionic strength. The suspensions were then shaken at 25 °C for 48 h. After that, the P concentrations of the clear supernatants were measured in order to determine the P desorption ability of the adsorbent.

## 176 **2.3. The effect of pH on P removal**

177 In order to assess the effect of pH on the equilibrium adsorption capacity, adsorption of

178 P onto La-FA was conducted at pH 4, 5, 6, 7, 8, 9, and 10. La-FA  $(1.0 \text{ g L}^{-1})$  was added

to 50 mL polypropylene tubes with an initial P concentration of 30 mg P  $L^{-1}$  with NaCl

(0.01 mol L<sup>-1</sup>) ionic background, and shaken at 170 rpm at 25 °C for 48 h. The solution
pH was maintained with 0.01 mol L<sup>-1</sup> HCl and NaOH.

# 182 2.4. P K-edge XANES data collection and analysis

The P K-edge XANES data were collected in fluorescence yield mode on Beamline 4B7A at the Beijing Synchrotron Radiation Facility (BSRF), China. Measurements were acquired at energies between -30 to +90 eV relative to P K-edge energy of 2152 eV with a minimum step size of 0.3 eV over the range 2140 and 2180 eV. XANES spectra of samples were normalized by the ATHENA software program (Ravel & Newville, 2005).

#### 189 **2.5. P** binding experiments in real lake water

190 Real lake water was collected from Meiliang Bay of Taihu Lake (Jiangsu province, China) in November 2017. Taihu Lake is a mild eutrophic surface water and 191 experiences periodic algal blooms every few years (Pan et al., 2019). In total, 5.0 L 192 sample was collected by a plexiglass water sampler (Bei Jing Gresp Co., Ltd, China) 193 from 0.5 m deep below the surface in the centre of Meiliang Bay (31°43'N, 120°14'E). 194 The water sample was first screened by a 180 µm mesh to remove large zooplankton 195 grazers and then stored under 4 °C before being used for the following experiment. The 196 chemical characteristics of the lake water are listed in Table 2. Stock suspensions of La-197 FA were prepared by continuous mixing of the adsorbent materials (50 mg) with 198 199 deionized water (500 mL). Subsamples of 0.3, 0.6, 1.2, 1.8 and 2.4 mL were taken from these suspensions to obtain the desired adsorbent dosages, and then transferred to 50 200

201	mL polypropylene tubes containing lake water samples (40 mL) previously filtered
202	through 0.45 $\mu$ m membrane filters. The final volume of each solution was maintained
203	at 45 mL by addition of aliquots of real lake water. The suspensions were shaken at
204	25 °C for 48 h at 170 rpm and then filtered for the measurement of total dissolved
205	phosphorus (TDP), orthophosphate (PO43-P), total dissolved nitrogen (TDN),
206	ammonia nitrogen (NH4 <sup>+</sup> -N) and nitrate nitrogen (NO3 <sup>-</sup> -N). Each experiment was
207	carried out in triplicate.

Parameter	Average value
рН	7.85
Dissolved oxygen (DO, mg $O_2 L^{-1}$ )	8.50
Electrical conductivity $(\mu S \text{ cm}^{-1})$	180
Total phosphorus (TP, mg P L <sup>-1</sup> )	0.067
Total dissolved phosphorus (TDP, mg P L <sup>-1</sup> )	0.030
Orthophosphate ( $PO_4^{3-}P$ , mg P L <sup>-1</sup> )	0.011
Total nitrogen (TN, mg N L <sup>-1</sup> )	2.09
Total dissolved nitrogen (TDN, mg N L <sup>-1</sup> )	2.02
Nitrate nitrogen (NO <sub>3</sub> <sup>-</sup> -N, mg N $L^{-1}$ )	1.54
Ammonia nitrogen (NH <sub>4</sub> <sup>+</sup> -N, mg N L <sup>-1</sup> )	0.13
Dissolved organic carbon (DOC, mg $L^{-1}$ )	10.25

208 **Table 2** Characteristics of the natural water used in the P adsorption experiment.

## **3. Results and discussion**

#### 210 **3.1. Characterisation of the La-modified coal fly ash**

The original FA particles were characterised by spherical morphologies and smooth surfaces, whereas particles of La-FA exhibited more irregular structures and much rougher surfaces (Fig. 1A). FESEM images indicated that particle size distributions of La-FA adsorbents were not uniform, with most average particle sizes of approximately 20  $\mu$ m. The proportion of La in La-FA was approximately 5.0% (w/w), which was slightly lower than that contained in the commercial La based P adsorbent, *Phoslock*<sup>®</sup>

(5.6%; Xu et al., 2017). These differences could be ascribed mainly to the formation of 217 zeolite crystal clusters during the La modification process. XRD analysis (Fig. 1B) 218 219 suggested that the original FA possessed crystalline phases of mullite (3Al<sub>2</sub>O<sub>3</sub>·2SiO<sub>2</sub> or 2Al<sub>2</sub>O<sub>3</sub>·SiO<sub>2</sub>), quartz (SiO<sub>4</sub>), hematite (Fe<sub>2</sub>O<sub>3</sub>) and corundum (Al<sub>2</sub>O<sub>3</sub>), which were also 220 observed in the structures of La-FA. In addition, La-FA particles showed typical 221 222 characteristic diffraction peaks similar to zeolite type Na-P1 (Na<sub>6</sub>Al<sub>6</sub>Si<sub>10</sub>O<sub>32</sub>·12H<sub>2</sub>O, JCPDS code 39-0219) at  $2\theta = 12.455^{\circ}$ , 17.649°, 21.657°, 28.072°, and 33.356°. 223 However, the characteristic diffraction peaks of La-(hydro)oxide were not detected in 224 225 La-FA, possibly owing to its existence in an amorphous phase (Wang et al., 2016b).

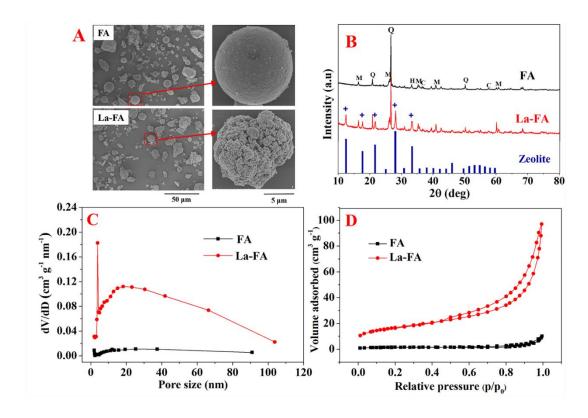


Fig. 1. (A) SEM images of original FA and La-FA. (B) XRD patterns of original FA, La-FA,
and zeolite identifying selected peaks of minerals quantified by Rietveld analysis (M = mullite,
Q = quartz, H = hematite, C = corundum). (C) Pore size distribution of original FA and La-FA.

226

231 It has been reported that zeolite and hydrous La-oxide possesses a narrow pore size distribution around 4.0 nm (Wang et al., 2016b). This data supports findings from this 232 study of a pore size distribution around 3.9 nm in La-FA (Fig. 1C), which was mainly 233 dependant on the pore structure of La-(hydro)oxide. The N2 adsorption-desorption 234 isotherm of La-FA could be represented by a typical curve of type II (Fig. 1D). The 235 BET surface area of La-FA was measured at 59.9 m<sup>2</sup> g<sup>-1</sup>, which was 10.9 times larger 236 than that of the original FA (5.5  $m^2 g^{-1}$ ), and in turn, was higher than that determined 237 for a lanthanum-doped coal fly ash-blast furnace cement composite with a surface area 238 of 11.4 m<sup>2</sup> g<sup>-1</sup> (Asaoka et al., 2020). Additionally, the pore volume of La-FA was 239 calculated to be 0.11 cm<sup>3</sup> g<sup>-1</sup>, which was 11.0-fold larger than that of the original FA 240 241 material, with a pore volume of  $0.01 \text{ cm}^3 \text{ g}^{-1}$ . Compared with the original FA, the obvious increases in BET surface area and pore volume of La-FA have further 242 demonstrated the potential enhanced capabilities for P adsorption of the latter material. 243

#### 244 **3.2 P adsorption behaviours and mechanism**

At an initial P concentration of 30 mg P L<sup>-1</sup>, La-FA exhibited the highest P adsorption capacity of 22.8 mg P L<sup>-1</sup> at pH 4.25, which gradually decreased to 9.6 mg P L<sup>-1</sup> along with increasing pH to 9.76 (Fig. 2A). The negative correlation between the P adsorption capacity and pH was supported by previous relevant studies (Awual et al., 2011a; Goscianska et al., 2017), and which may have been due to the increased hydroxide concentration that might potentiate interference with the hard Lewis acid anion in water, thus affecting P adsorption (Awual et al., 2011c). Moreover, hydrogen ions might transfer to the surface of La-FA for capturing the dominant species of  $H_2PO_4^-$  and HPO4<sup>2-</sup> according to the following reactions (Eq. 5) and (Eq. 6) (Awual et al., 2011b; Hiemstra and Van Rimsdijk, 1996).

255 
$$La-FA-OH + 3H^{+}+PO_{4}^{3-} = La-FA-H_{2}PO_{4} + H_{2}O$$
 (5)

256 
$$La-FA-OH + 2H^{+}+PO_{4}^{3-} = La-FA-HPO_{4}^{-} + H_{2}O$$
 (6)

In order to simulate the scenario of P removal from eutrophic natural waters, a pH of 257 8.50 was chosen in the following experiments (Xiong & Peng, 2008). The capacities 258 for P adsorption, by the original FA and La-FA materials, increased with contact time 259 at initial P concentrations of 10 and 30 mg P L<sup>-1</sup> and attained equilibrium after about 30 260 h (Fig. 2B). The pseudo-second order kinetics model better fitted the results (r<sup>2</sup> of 261 (0.992-0.997) compared with those (r<sup>2</sup> of (0.886-0.936)) obtained from the intra-particle 262 diffusion model (Table 3). The rate constants  $(k_2)$  of the original FA and La-FA were 263 calculated at 2.756 and 0.058 g mg<sup>-1</sup>  $h^{-1}$ , under an initial P concentration of 10 mg L<sup>-1</sup>, 264 respectively. The rate constant for La-FA further decreased to 0.035 g mg<sup>-1</sup> h<sup>-1</sup> when the 265 initial P concentration increased to 30 mg P L<sup>-1</sup>. 266

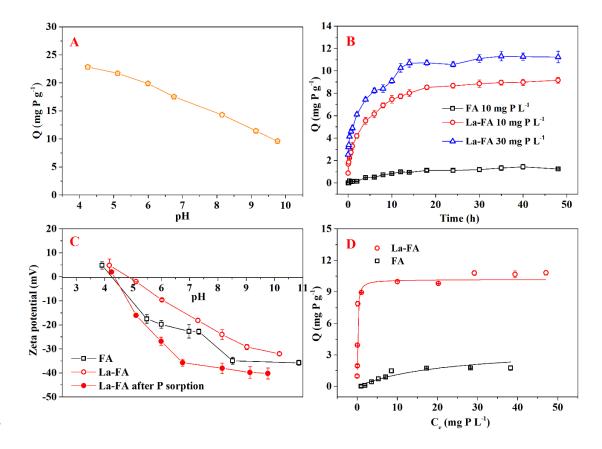




Fig. 2. (A) Effect of pH on P adsorption efficiency for La-FA. (B) Kinetic studies for P
adsorption by original FA and La-FA. (C) The ζ potentials of original FA, La-FA and La-FA
after P adsorption. (D) Langmuir adsorption isotherms of P by original FA and La-FA.

Table 3. Pseudo-second order and intra-particle diffusion model parameters of P adsorption by
original FA and La-FA.

Adsorbent	Initial P	Pseudo-sec	cond order n	Intra-particle diffusion model		
Ausorbent	concentration (mg P L <sup>-1</sup> )	$k_2$ (g mg <sup>-1</sup> h <sup>-1</sup> )	<i>q</i> <sub>e</sub> (mg P g <sup>-1</sup> )	r <sup>2</sup>	$k_i$ (mg g <sup>-1</sup> h <sup>-1/2</sup> )	r <sup>2</sup>
FA	10	2.756	0.378	0.992	0.236	0.936
La-FA	10	0.058	9.390	0.997	1.256	0.891
La-FA	30	0.035	13.141	0.992	1.354	0.886

273 The  $\zeta$  potentials of original FA and La-FA materials exhibited decreasing trends with 274 increasing pH value (Fig. 2C). The  $\zeta$  potentials of La-FA were higher than those of the 275 original FA under similar conditions of pH, possibly owing to the presence of La-

276 modified compounds (Goscianska et al., 2017). Additionally, the  $\zeta$  potentials of La-FA 277 after P adsorption all decreased compared to the initial values. For example, the initial 278  $\zeta$  potential of La-FA was -24.0 mV at pH 8.15 and decreased to -38.1 mV after P 279 adsorption. These results suggested that P might be bonded onto the surface of La-FA 280 by formation of inner sphere complexes (Antelo et al., 2005; Wan et al., 2016).

When evaluating the P adsorption capacity by La-FA compared to the original FA, a 281 Langmuir isotherm model presented clearly better fittings (r<sup>2</sup> of 0.994-0.999) compared 282 with those  $(r^2 \text{ of } 0.713-0.831)$  fitted by the Freundlich model (Table 4). The better 283 Langmuir isotherm simulation is visualised in Fig. 2D, and the maximum adsorption 284 capacity of La-FA was determined to be 10.8 mg P g<sup>-1</sup>, some 6.1 times higher than that 285 of the original FA (1.8 mg P  $g^{-1}$ ). In accordance with previous studies, the molar ratio 286 of adsorbed P to La was used to calculate the efficiency of La usage in La-modified 287 materials (Emmanuelawati et al., 2013; Yang et al., 2012; Yang et al., 2011). In the 288 present study, the molar ratio of adsorbed P to La in La-FA was 0.96, by the ratio of the 289 maximum amount of P adsorbed, calculated by the Langmuir model (10.8 mg P g<sup>-1</sup>), to 290 the total La content in La-FA (5.0%). The molar ratio of P to La (1:1) in the La-FA 291 material was also in agreement with previous studies (Yasseri & Epe, 2015). 292

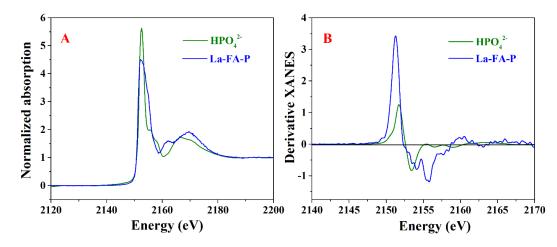
Table 4. Langmuir and Freundlich isotherms parameters of P adsorption by original FA and LaFA.

		Langmuir			Freundlich	
Adsorbent	$\mathbf{q}_{\mathrm{m}}$	$k_L$	r <sup>2</sup>	n	$k_F$	$r^2$
	(mg P g <sup>-1</sup> )	(L mg <sup>-1</sup> )	I	n	$(mg P g^{-1})$	1

FA	1.752	1.675	0.994	0.895	0.002	0.831
La-FA	10.753	2.981	0.999	4.417	50.188	0.713

In order to investigate and demonstrate the mechanism at the molecular level, the PK-295 edge XANES spectra of the La-FA sample containing bonded P was measured (Fig. 296 3A). As P has only one valance state, it can be perfectly characterised by the derivative 297 analysis of the XANES spectra (Khare et al., 2007). It has been reported that aqueous 298 Fe(III)–PO<sub>4</sub><sup>3-</sup> solutions increased in the degree of bidentate compared to monodentate 299 bonding with increasing Fe/P ratio by using ferrihydrite adsorbent (Filatova et al., 1976). 300 However, in this study, there was no obvious change of white line energy from the La-301 FA bonded P sample, compared to the derivative spectra for HPO<sub>4</sub><sup>2-</sup> (Fig. 3B), possibly 302 indicating that P was bound on La-FA surfaces by adsorption (Khare et al., 2007). 303 Although XANES is recognized as an element-specific and in-situ method for the 304 detection of the molecular structures of reacting species (Khare et al., 2005; Xu et al., 305 306 2017), it is beneficial to explore molecular mechanisms by combining the results from multiple-characterisation methods, such as X-ray photoelectron spectroscopy (XPS), 307 and Fourier transform infrared spectroscopy (FTIR), which could be conducted in a 308 future study. 309

18



311 **Fig. 3.** (A) Normalized XANES spectra of  $HPO_4^{2-}$  and La-FA bonded with P. (B) First-312 derivative XANES spectra for  $HPO_4^{2-}$  and La-FA bonded with phosphate.

# 313 **3.3. La-FA application in real natural waters**

310

Previous studies have investigated the vertical distribution of La in-lake sediments for 314 each experimental site, in order to explore the impact of *Phoslock*<sup>®</sup> being applied for 315 remediation of eutrophic water bodies (Yasseri & Epe, 2015). Although the theoretical 316 binding ratio of a La/P material was 1:1 based on the reaction equation  $(La^{3+} + PO_4^{3-})$ 317 LaPO<sub>4</sub>), the application of materials with La/P molar ratios greater than 1:1 could 318 increase P removal by up to 60% (Yasseri & Epe, 2015). Hence, it is suggested that 319 more studies should be carried out in order to investigate the amount of La-modified 320 material required in a real environmental application. Fig. 4 illustrates that the La-FA 321 had a relatively efficient removal ability to PO4<sup>3-</sup>-P at different La/P molar ratios 322 compared with TDP. With La/P molar ratios of 0.5:1, 1:1, 1.5:1 and 2:1, PO4<sup>3-</sup>-P 323 removal efficiencies were  $54.5 \pm 2.4\%$ ,  $72.8 \pm 2.7\%$ ,  $62.2 \pm 2.9\%$  and  $63.6 \pm 1.8\%$ , 324 respectively. The La-FA material exhibited noticeably higher PO4<sup>3-</sup>-P removal ability 325 with a La/P molar ratio of 1:1 compared with that a La/P molar ratio of 0.5:1, which 326

might suggest that this La/P molar ratio equalled the best theoretical value. Increasing 327 the La/P to 1.5:1 and further to 2:1 did not produce significant differences in the PO4<sup>3-</sup> 328 329 -P removal abilities, which might have been caused by saturation of adsorption sites in the material. It should be noted that the current experiment was conducted in aqueous 330 331 solution without the presence of sediment. Taking into consideration P liberated from sediments, higher dosage of La-modified materials might be applied in lake restoration 332 geo-engineering (Huang & Zhang, 2010). Nevertheless, the removal efficiency of TDP 333 by La-FA increased with increasing La/P molar ratio. In detail, the removal rate of TDP 334 335 was determined to be only  $10.0 \pm 2.4\%$  with La/P molar ratio 0.5:1, but  $63.2 \pm 1.8\%$ when the La/P molar ratio increased to 3:1 (Fig. 4A). In this study, La-FA exhibited 336 better selectivity to PO4<sup>3-</sup>-P than to TDP, possibly owing to presence of many other P 337 338 species (e. g. hexakisphosphate) in the latter (Wan et al., 2016).

Previous studies have demonstrated that some La-modified materials (e. g. La-339 modified bentonite) could lead to adverse effects on the concentrations of nitrogen-340 containing compounds in water (Reitzel et al., 2013). The nutrients, including NH<sub>4</sub><sup>+</sup>-N, 341 NO<sub>3</sub>-N, and NO<sub>2</sub>-N could attributed to the soluble fraction in the bentonite-based 342 material and to the nitrification process, as occurs in anaerobic sediments (Van 343 Oosterhout and Lürling, 2013; Gibbs et al., 2011). Such consequences might pose a risk 344 to the surface waters, as N is also one of the key causes of eutrophication (Wang et al., 345 2016a; Zhang et al., 2018). In order to investigate the effect of La-FA material to 346 nitrogen in natural water system, we also determined the concentrations of NH<sub>4</sub><sup>+</sup>-N, 347 NO3<sup>-</sup>-N and TDN in water under different La-FA dosage regimes, which indicated that 348

La-FA had little effect on the nitrogen concentrations in water (Fig. 4B). With increase in La/P molar ratio, TDN content of the solution did not change significantly, compared with the initial concentration of 2.02 mg N L<sup>-1</sup> prior to adsorption (Table 2). Concentrations of  $NH_4^+$ -N and  $NO_3^-$ -N in the lake water was not noticeably affected by the addition of La-FA.

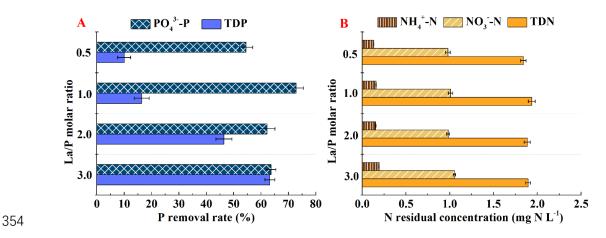


Fig. 4. (a) Removal rates of  $PO_4^{3-}P$  and TDP by La-FA. (b) Residual concentrations of  $NH_4^+$ -N,  $NO_3^-$ -N and TDN after using La-FA.

#### 357 **3.4 Environmental implications**

Laboratory experiments on La-FA have provided the theoretical basis and a technical 358 reference for its further application in a natural aquatic environment. The key purpose 359 of lake geological engineering is to control a eutrophication problem quickly and 360 effectively (Reitzel et al., 2013). The maximum amount of P adsorbed by La-FA (10.8 361 mg P g<sup>-1</sup>, Fig. 4) was similar to that obtained by use of the commercially available 362 material *Phoslock*<sup>®</sup> (10.6 mg P g<sup>-1</sup>) (Haghseresht et al., 2009). However, as a material 363 for the recapture of P for eutrophication control, the stability of the La-FA adsorbent 364 should be considered when applied into natural waters. Here, La-FA showed great 365

ability to combine with P, exhibiting a desorption rate of 0.81% without taking into 366 consideration possible interference by submerged macrophytes in shallow waters 367 368 (Zhang et al., 2018). To the best of our knowledge, there exist many ionic species in natural waters such as chloride, sulfate, calcium, magnesium, arsenic and nitrite (Shahat 369 370 et al., 2018; Awual, et al., 2019), which might act as potential antagonists for efficient 371 P adsorption. It has been reported that some hydrophobic materials, such as anion exchange fibres prefer lowly hydrated anions (H<sub>2</sub>PO<sub>4</sub><sup>-</sup>) compared with highly hydrated 372 ones (H<sub>2</sub>AsO<sub>4</sub><sup>-</sup>) with the same electronic charge (Awual et al., 2008). In this study, as 373 374 an effective P adsorption material, La-FA showed better selectivity and sensitivity to different P species for both synthetic and natural water systems (Fig. 4). However, the 375 effects of multiple different ions on efficiency of P removal by La-modified materials 376 377 should be further considered when applying these to natural waters. Based on the current results of this study, longer-term experiments in large-scale systems should be 378 further conducted in order to better investigate the selectivity to different ions and to 379 380 evaluate the full cost-benefit of feasibility of waste utilization.

This study suggested that the proposed La-based material could provide a suitable approach for the reuse of this type of industrial wastes. In addition to removal of P, La-FA could provide a sediment covering function, possibly improving the anaerobic environment of sediment and effectively slowing down the release of nutrients in sediment. Practically, it would be necessary to determine the optimum dosage and proportion of La-modified materials used for a project, according to the different sediment environments present. As a natural lake system is very complex, investigation into the specific effects of different dosages of La-modified materials on natural aquatic organisms such as *Daphnia magna* and fish should be carried out. According to the different water quality conditions and the types of aquatic organisms, the ecological security of the aquatic organisms should be evaluated.

392 **4. Conclusions** 

In this study, we have developed a La-modified adsorbent using solid waste coal fly ash 393 (La-FA) as raw material and investigated its performance for removal of phosphorus 394 from both synthetic and natural waters. The adsorption equilibrium data followed well 395 the Langmuir model with maximum adsorption capacity 10.8 mg P g<sup>-1</sup> of La-FA, some 396 6 times higher than that obtained from the original FA material. The pseudo-second-397 order kinetic model was identified as the best model to describe the adsorption process. 398 Both the measurement of  $\zeta$  potentials and P K-edge XANES spectra indicated that P 399 was probably bonded onto the La-FA by surface adsorption. The La-FA showed the 400 highest PO<sub>4</sub><sup>3-</sup>-P removal ability at a La/P molar ratio of 1:1. The application of La-FA 401 had negligible effects on the concentrations of TDN, NH4<sup>+</sup>-N and NO3<sup>-</sup>-N in water. With 402 these results, La-FA may be a potential material for the removal of P from polluted 403 natural waters for the mitigation of eutrophication. 404

- 405 **Declaration of competing interest**
- 406 The authors declare no conflicts of interest in this research.

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