

1 **Synthesis of a novel nanocomposite based on date stones/CuFe₂O₄**
2 **nanoparticles for eliminating cationic and anionic dyes from**
3 **aqueous solution**
4

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22

23 Abstract

24 In this study, the date stones/CuFe₂O₄ nanocomposite was synthesized by a graft of
25 CuFe₂O₄ nanoparticles in the surface of date stones (DS) for the removal of rhodamine B (RhB)
26 and methyl orange (MO) from aqueous solutions. The adsorption of RhB and MO on
27 DS@CuFe₂O₄ shows good agreement with second-order kinetic and Langmuir isotherm
28 models. The maximum adsorption capacity was found to be 555.56 03 mg g⁻¹ and 303.03 mg
29 g⁻¹ for RhB and MO, respectively. This adsorption is spontaneous and endothermic. There is
30 excellent regeneration and high reusability of the DS@CuFe₂O₄ for the RhB and MO removal
31 in six cycles.

32

33 **Keywords:** Dye; date stones; CuFe₂O₄; nanocomposite; adsorption

34 1. Introduction

35 Dyes are used in many industries such as textile, tannery, paper pulp, cosmetics, plastics,
36 leather, printing, rubber, food, and pharmaceuticals [1–7]. The ingestion of dyes by human
37 beings may cause cancer, mutagens, teratogens, cardiovascular shock, vomiting,
38 gastrointestinal pain, diarrhoea, etc., and contamination of water with dyes causes serious
39 problems for the environment and aquatic life [8–11]. Numerous studies have used many
40 methods to remove dyes such as degradation, coagulation, photocatalysis, flocculation,
41 hydrogen peroxide, adsorption, oxidation, irradiation, ion exchange, reverse osmosis, advanced
42 oxidation, membrane filtration, precipitation, etc. [12–15]. Adsorption is a good technique
43 because of its ease of operation, efficacy, high efficiency, and low energy demand. There are
44 many adsorbents available and they are effective in regeneration and can be reused [16–23].

45 Agricultural solid wastes are lignocellulosic materials and their main components are
46 cellulose, lignin, and hemicelluloses, lipids, proteins, etc. [16]. Agricultural wastes include

47 organic products, vegetables, fruits, meat, poultry, dairy items, and harvests. Agricultural solid
48 wastes are extensively used to eliminate dyes from environmental wastewaters [24–27]. These
49 materials are renewable and abundant in large quantities and have high potential as sorbents
50 owing to the variety of functional groups ($-\text{OH}$, $-\text{C}=\text{O}$, $-\text{C}-\text{O}$, $-\text{NH}_2$) on their surface [28]. As
51 a result, agricultural wastes can be used as an economic and eco-friendly adsorbent [29]. The
52 date stone as agricultural solid waste used for dyes removal has been studied by others, but its
53 performance as an adsorbent was limited because of its undeveloped porous structure [30–32].

54 Synthesizing approach and reaction parameters can have a significant influence on
55 nanomaterial's magnetic, photocatalytic, and electrical properties [33, 34]. Nanostructures of
56 CuFe_2O_4 have been developed by such reactions as solid-state [35, 36], sonochemical [37, 38],
57 and hydrothermal [39, 40]. Besides, the ultrasonic-assisted approach is regarded as a simple,
58 rapid, cost-effective, and eco-friendly method for creating nanostructured materials such as
59 metals, metal chalcogenides, bimetal oxide, and graphene [41, 42].

60 In this work, $\text{DS@CuFe}_2\text{O}_4$ nanocomposite synthesized from date stones powder and
61 CuFe_2O_4 nanoparticles were used for the removal of rhodamine and methyl orange from the
62 aqueous solution. The synthesized nanocomposite was characterized by different analytical
63 instruments such as Brunauer Emmett Teller (BET), Fourier transform infrared (FTIR),
64 scanning electron microscope (SEM), and transition electron microscope (TEM) analysis. The
65 research team investigated the influence of different experimental conditions through altering
66 operational parameters such as initial pH of the solution, adsorbent dosage, contact time,
67 pollutant concentration, and temperature. The RhB and MO adsorption on $\text{DS@CuFe}_2\text{O}_4$ were
68 evaluated by kinetics (pseudo-first-order and pseudo-second-order) and equilibrium (Langmuir,
69 Freundlich, and Temkin) models and thermodynamics parameters. The reusability of
70 $\text{DS@CuFe}_2\text{O}_4$ nanocomposite was also investigated.

71 2. Experimental

72 **2.1. Chemicals and reagents**

73 Chemicals and reagents used in this study were as follows: Copper chloride dehydrate
74 ($\text{CuCl}_2 \cdot 2 \text{H}_2\text{O}$), ferric chloride solution ($\text{FeCl}_3 \cdot 4\text{H}_2\text{O}$), rhodamine B (cationic dye,
75 $\text{C}_{28}\text{H}_{31}\text{N}_2\text{O}_3\text{Cl}$, CI=45170, MW=479.01 g mol^{-1}), methyl orange (anionic dye, $\text{C}_{14}\text{H}_{14}\text{N}_3\text{NaO}_3\text{S}$,
76 CI=13025, MW=327.33 g mol^{-1}), deionized water, HCl, and NaOH. All chemicals were of
77 analytical grade and purchased from Sigma-Aldrich.

78 **2.2. Synthesis of CuFe_2O_4 nanoparticles**

79 Copper chloride dihydrate ($\text{CuCl}_2 \cdot 2 \text{H}_2\text{O}$) was used as a precursor and was dissolved
80 in deionized water, and then it was mixed drop by drop with ferric chloride solution
81 ($\text{FeCl}_3 \cdot 4\text{H}_2\text{O}$). Then, ultrasonic radiation with high intensity (100 W cm^{-2}), operating at 50 kHz,
82 was used under ambient air for 1 h. The titanium horn was embedded to a depth of 4 cm in the
83 solution. The reaction cell was not thermostated and the final temperature was 50 °C. After
84 sonication, the solution was centrifuged at 5000 rpm for 4 min and rinsed with deionized water.
85 Finally, one portion of the sample was over-dried (80 °C) for 12 h. The second portion of the
86 sample was prepared by calcination in the furnace at 600 °C for 4 h.

87 **2.3. Synthesis of $\text{DS@CuFe}_2\text{O}_4$ nanocomposite**

88 Date stones (DS) were collected in Tinghir (South-East Morocco). The material was,
89 crushed, sieved, and washed with ethanol and deionized water, then dried at 105 °C overnight.
90 The $\text{DS@CuFe}_2\text{O}_4$ (date stones modified by CuFe_2O_4) nanocomposite was synthesized by
91 addition of 1 g of date stones powder prepared and 2 g of CuFe_2O_4 nanoparticles in deionized
92 water (1:2 v/v). The mixture was stirred for 3 h at room temperature. Then it was centrifuged,
93 filtered, and dried in an oven for 16 h at 80 °C. After, the annealing process was conducted in
94 a tube muffle furnace at 800 °C for 2 h to obtain the date stones nanoparticles ($\text{DS@CuFe}_2\text{O}_4$).

95 **2.4. Characterization of adsorbent**

96 The prepared adsorbent is characterized by various [techniques](#). Brunauer Emmett Teller
97 (BET) model using Belsorp Mini II and Barrett-Joyner-Halenda (BJH) methods were employed
98 to evaluate the specific surface area and total pore volume, and diameter pore of
99 DS@CuFe₂O₄. Fourier transform infrared (FTIR) spectroscopy with resolution 4 cm⁻¹ in a
100 spectrometer Jasco 4100 and coupled with attenuated total reflectance (ATR) technique in the
101 range 4000-400 cm⁻¹ was used to determine the functional groups present in surface adsorbent.
102 [Scanning](#) electron microscope (SEM) on JEOL, JSM-IT200 at tension 20 kV and transition
103 electron microscope (TEM) using Philips CM-30 were [used](#) to specify the morphology of
104 DS@CuFe₂O₄.

105 **2.5. Removal of RhB and MO using DS@CuFe₂O₄**

106 The RhB and MO sorption were conducted in 250 mL Erlenmeyer flasks on a
107 thermostatic shaker in batch mode. A quantity of DS@CuFe₂O₄ was added to 50 mL of RhB or
108 MO dye solution (100 mg L⁻¹). The mixture was agitated at 170 rpm at 26 ± 1 °C for 50 min.
109 The influence of different parameters such as solution pH (3–11), DS@CuFe₂O₄ dosage (0.2–
110 1.2 g L⁻¹), contact time (0–120 min), initial dye concentration (50–400 mg L⁻¹), and
111 temperature (10–50 °C) on dyes adsorption [was](#) evaluated. The pH of the solution was adjusted
112 by 0.1 M HCl or 0.1 M sodium NaOH. The point of zero charge (PZC) value of DS@CuFe₂O₄
113 was determined using the method reported by Fiol and Villaescusa [43]. After completing the
114 experiment, the dye solution was filtered through centrifuging at 3500 rpm for 5 min. The
115 concentrations of residual RhB and MO were measured using a UV/Vis spectrophotometer
116 (2300/Techcomp) at 557 and 465 nm as λ_{max} of RhB and MO, respectively. The quantity
117 adsorbed q_e (mg g⁻¹) and removal efficiency (%) of RhB or MO onto DS@CuFe₂O₄ were
118 calculated by the equations given below:

$$119 \quad q_e = \frac{(C_0 - C_e) \times V}{W} \quad (1)$$

120
$$\% \text{ Removal} = \frac{(C_0 - C_e)}{C_0} \times 100 \quad (2)$$

121 Where, C_0 (mg L^{-1}) and C_e (mg L^{-1}) are the RhB or MO concentrations before and after
122 adsorption, respectively, V (L) is the dye solution volume and W (g) is the weight of
123 DS@CuFe₂O₄ used.

124 3. Results and discussion

125 3.1. DS@CuFe₂O₄ characterization

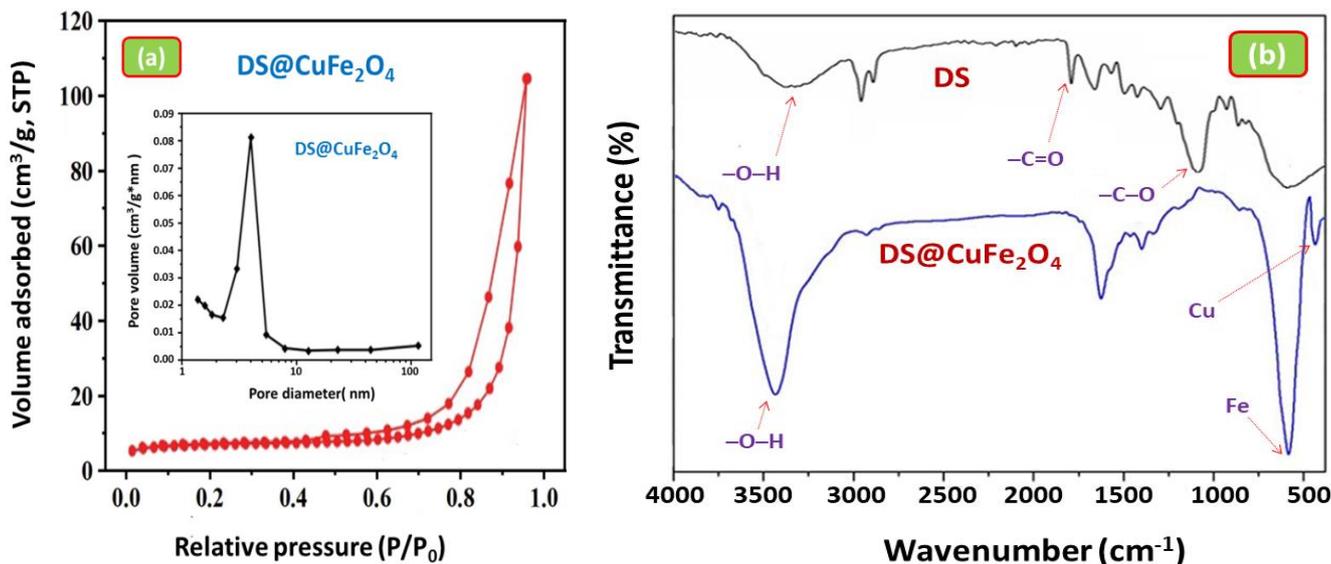
126 3.1.1. BET and FTIR analysis

127 Using the Brunauer Emmett Teller (BET) and Barrett-Joyner-Halenda (BJH) methods
128 (**Figure1a**), the obtained average surface area was $52.16 \text{ m}^2 \text{ g}^{-1}$, and the average pore diameter
129 was 17.34 nm and the total pore volume was $0.086 \text{ cm}^3 \text{ g}^{-1}$.

130 Infrared spectroscopy helps us to a better comprehension of the functional group,
131 phase purity, and structural bonding between the metal and oxides in the nanocomposite. The
132 spectra FTIR of DS and DS@CuFe₂O₄ are shown in **Figure1b**. On the spectrum of DS, the
133 bond at 3435 cm^{-1} corresponds to hydroxyl –OH stretching vibration found on cellulose
134 hemicelluloses and lignin [44, 45]. The peak observed at 1747 cm^{-1} is attributed to stretching
135 vibration of –C=O owing to carboxyl group –COOH and may be assigned to carboxylic acids
136 of xylan in hemicelluloses [20, 46]. The peak at 1147 cm^{-1} is attributed to –C–O stretching
137 vibration of carboxylic acids and alcohols [47–49]. After modification of the DS with CuFe₂O₄
138 nanoparticles, we note the presence of the peaks at 586 cm^{-1} and 475 cm^{-1} corresponds to the
139 Fe and Cu [50–52], respectively. These peaks confirmed the complexation of CuFe₂O₄
140 nanoparticles with DS.

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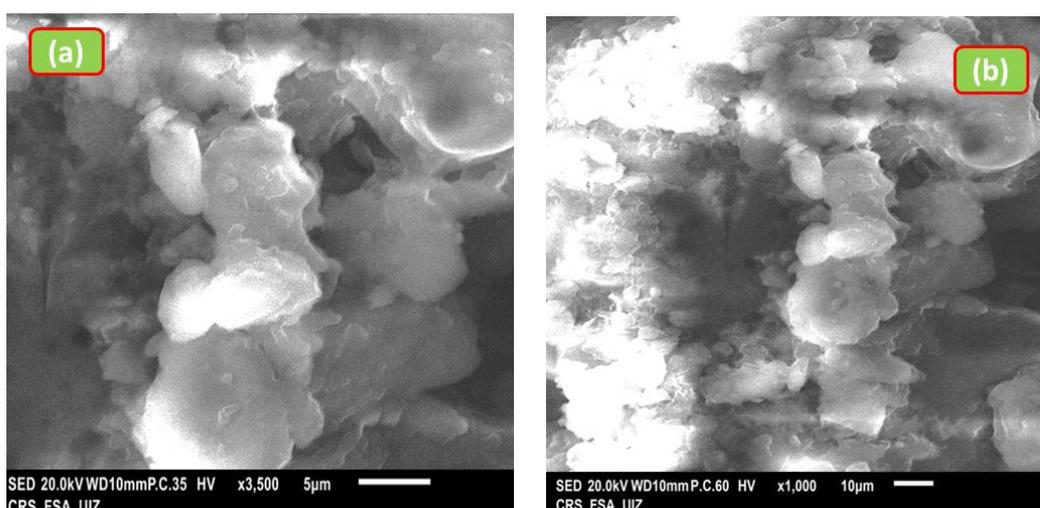
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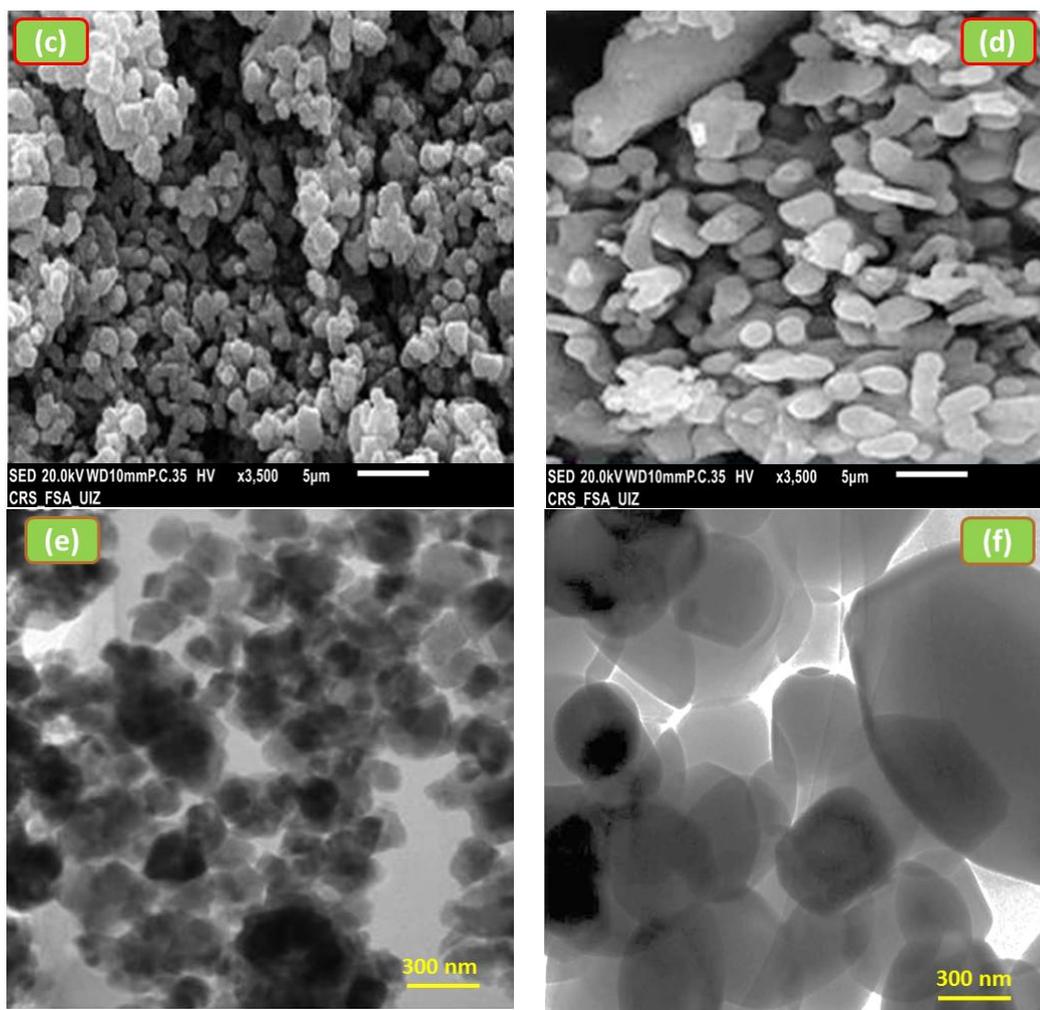


143 **Figure 1.** Nitrogen adsorption/desorption isotherms included pore size of DS@CuFe₂O₄
 144 (a) and FTIR spectra of DS and DS@CuFe₂O₄ (b).

145 **3.1.2. SEM and TEM Analysis**

146 To determine the quality of microstructures, the CuFe₂O₄ and DS@CuFe₂O₄ were
 147 examined by scanning electron microscope (SEM) and transition electron microscope (TEM).
 148 According to **Figure 2a, b**, the DS surface has different micropores in various shapes and
 149 sizes. **Figure 2c, d** shows CuFe₂O₄ surface and **Figure 2e, f** shows the development of DS
 150 surface micropores and also the dispersion of CuFe₂O₄ nanoparticles over it after
 151 modification.





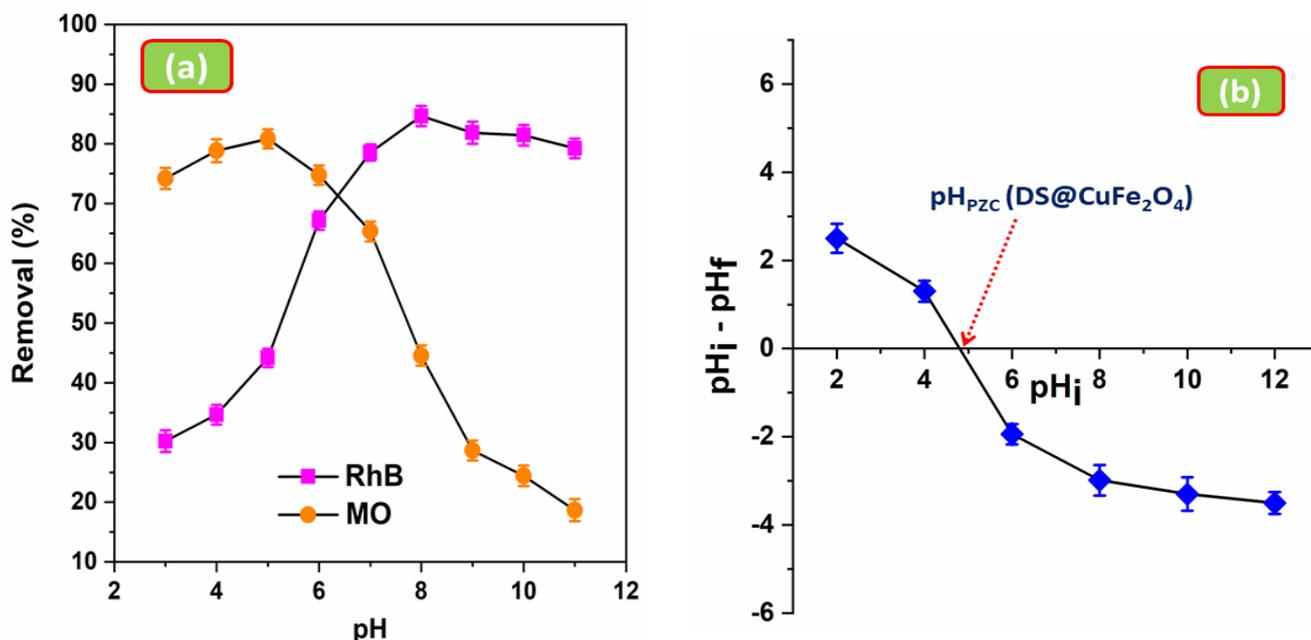
152 **Figure 2.** SEM images of DS (a,b), CuFe₂O₄ (c), DS@CuFe₂O₄ (d),
 153 TEM images of CuFe₂O₄ (e), and DS@CuFe₂O₄ (f).

154
 155 **3.2. RhB and MO adsorption on DS@CuFe₂O₄**

156 **3.2.1. Effect of pH**

157 To investigate the effect of initial solution pH on adsorption of RhB and MO in water,
 158 the batch experiments were conducted at different pH ranging from 3 to 11 (**Figure 3a**) at an
 159 initial concentration of 100 mg L⁻¹ of dye, 0.2 g L⁻¹ of adsorbent dosage and 120 min of contact
 160 time. The point of zero charge (PZC) is a crucial parameter to understand the adsorption
 161 process. As **Figure 3b** shows, pHPZC of DS@CuFe₂O₄ was 4.8. The highest removal
 162 efficiency was 84.65 % for RhB at pH=8 and 80.85 % for RhB at pH=5. As a result, the
 163 DS@CuFe₂O₄ surface charge will be positively charged at pH < pHPZC (adsorption of anionic

164 dye MO was favourable) and negatively charged when $\text{pH} > \text{pH}_{\text{PZC}}$ (adsorption of cationic dye
165 RhB was favourable) [53, 54].



166 **Figure 3.** Effect of pH on RhB and MO adsorption (a) and pH_{PZC} of DS@CuFe₂O₄ (b).

167 3.2.2. Effect of DS@CuFe₂O₄ dosage

168 To evaluate the effect of DS@CuFe₂O₄ nanocomposite dosage, the adsorption
169 experiments were carried out with different dosages of 0.2 to 1.2 g L⁻¹ whereas other
170 parameters were kept constant (RhB or MO concentration=100 mg L⁻¹, contact time =120
171 min, pH (RhB)=8, and pH (MO)=5). **Figure 4a** shows the results obtained. The RhB removal
172 increased from 64.66 to 97.84 % by increasing the adsorbent dosage from 0.2 to 0.4 g L⁻¹, and
173 the MO removal increased from 47.46 to 86.81 % by and from 0.2 to 0.6 g L⁻¹. Results imply
174 that the number of active adsorption sites for RhB and MO adsorption is corresponding to the
175 applied dose, which prompts higher removal efficiency [55]. After equilibrium between
176 the adsorbent and dye in the solution, the removal percentage remains consistent at higher
177 dosages (> 0.4 g L⁻¹ for RhB and > 0.6 g L⁻¹ for MO). The optimum adsorbent dosage was
178 considered 0.4 g L⁻¹ RhB and 0.6 g L⁻¹ to reach maximum RhB and MO removal efficiency,
179 respectively.

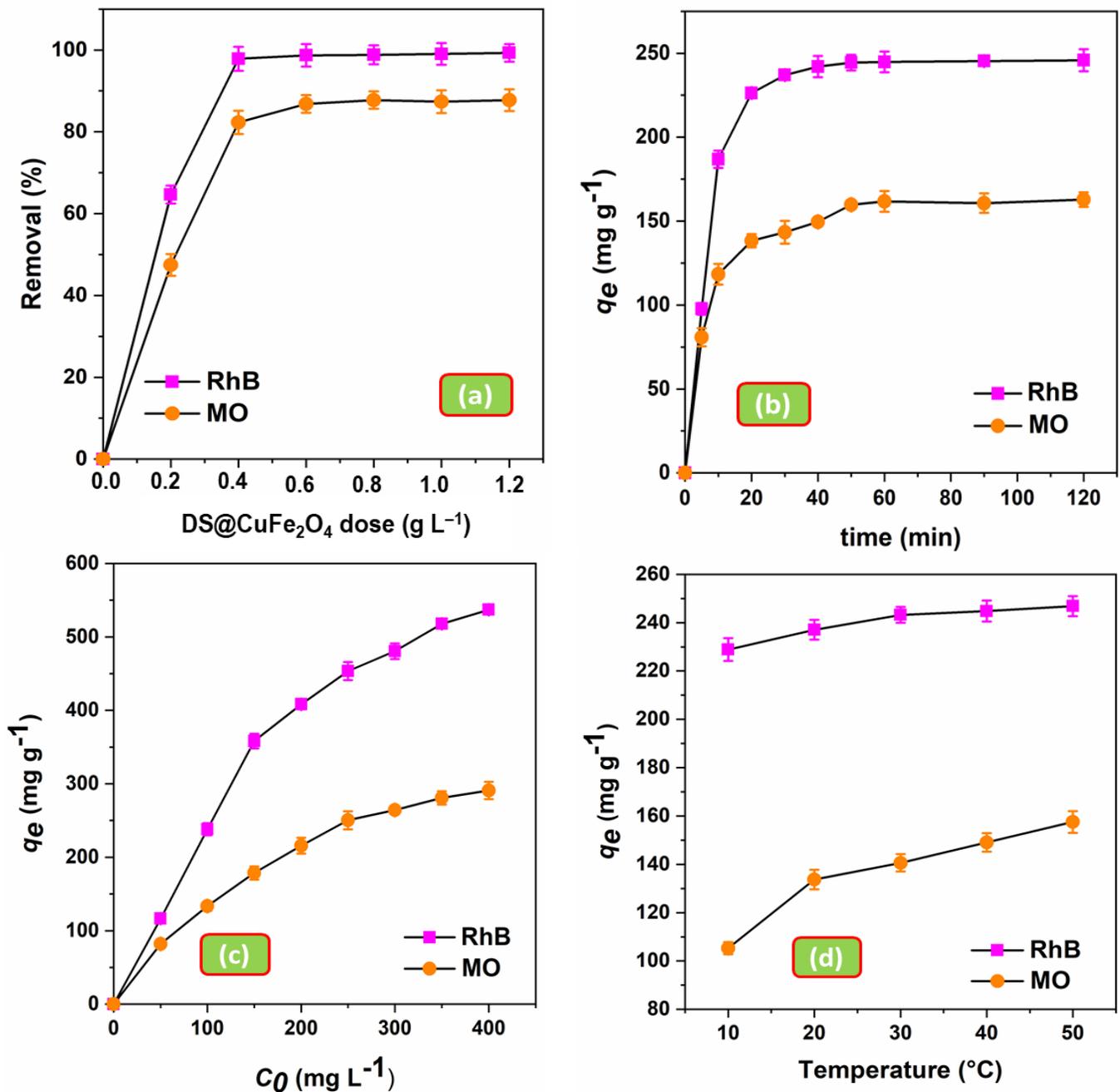
180 3.2.3. Effect of contact time

181 The contact time effect on adsorption of RhB and MO onto DS@CuFe₂O₄ was examined
182 at an initial concentration of 100 mg L⁻¹ of dye and 0.4 g L⁻¹ and 0.6 g L⁻¹ of adsorbent dosage
183 for RhB and MO, respectively. As can be seen from **Figure 4b**, the RhB and MO adsorption
184 was fast at first, but they declined after that. This may be attributed to many sites that are
185 accessible on the surface of the nanocomposite in the initial stage [56]. With decreasing in
186 several active sites, the adsorption rate became consistent [57]. Experimental data showed
187 that equilibrium was achieved in 50 min with 244.40 mg g⁻¹ and 159.72 mg g⁻¹ adsorption
188 capacity of RhB and MO, respectively.

189 3.2.4. Effect of initial dye concentration

190 As a function of initial RhB and MO concentrations, two factors of removal efficiency
191 and equilibrium adsorption capacities were investigated. The initial RhB and MO
192 concentrations varied from 50 to 400 mg L⁻¹ with keeping all other parameters consistent
193 (DS@CuFe₂O₄ dosage: 0.4 g L⁻¹ (RhB): 0.6 g L⁻¹ (MO), temperature: 26 ± 1 °C, contact time:
194 50 min, pH (RhB) = 8, and pH (MO) = 5. The results are depicted in **Figure 4c**. As illustrated
195 in **Figure 4c**, by increasing RhB and MO concentrations, adsorption capacity progressively
196 increased owing to the occupation of all available sites on the surface of nanocomposite by RhB
197 and MO molecules. But, a plateau was not achieved in the adsorption capacity, suggesting
198 active sites are still available and no saturation occurred [58]. On the other hand, removal
199 efficiency decreased because of increasing the competition among RhB and MO molecules for
200 occupying available sites. Dye initial concentration is an important factor in the adsorption
201 process because as a driving force, it overcomes the resistance of mass transfer between solution
202 and solid phases [59].

203



204

205 **Figure 4.** Percentage of RhB and MO removal as a function DS@CuFe₂O₄ dosage (a),
 206 Effects of contact time (b), initial dye concentration (c), and temperature (d) on RhB
 207 and MO adsorption using DS@CuFe₂O₄.

208

209 3.2.5. Effect of temperature

210 **Figure 4d** shows the RhB and MO adsorption on DS@CuFe₂O₄ using 50 mL of 100

211 mg L⁻¹.dye solution at different temperatures (10, 20, 30, 40, and 50 °C). It was seen that

212 temperature was increased from 10 to 50 °C for adsorption capacity of dye increased from

213 228.86 to 246.84 mg g⁻¹ for RhB and from 105.30 to 157.51 mg g⁻¹ for MO at 50 min of contact
214 time and pH=8 for RhB and pH=5 for MO. This increase was because the mobility accelerated
215 of dye molecules with increasing of temperature and therefore the sites at the surface of
216 adsorbent were active, and the adsorption is an endothermic reaction [59].

217 3.3. Adsorption modeling

218 3.3.1. Kinetic examination

219 The RhB and MO adsorption on DS@CuFe₂O₄ was evaluated using two kinetic (pseudo-
220 first-order and pseudo-second-order) models and are expressed by the equations below [60–
221 62]:

$$222 \quad \text{Log}(q_e - q_t) = \text{Log}(q_e) - \frac{K_1}{2.303} t \quad (3)$$

$$223 \quad \frac{t}{q_t} = \frac{1}{K_2 q_e^2} + \frac{1}{q_e} t \quad (4)$$

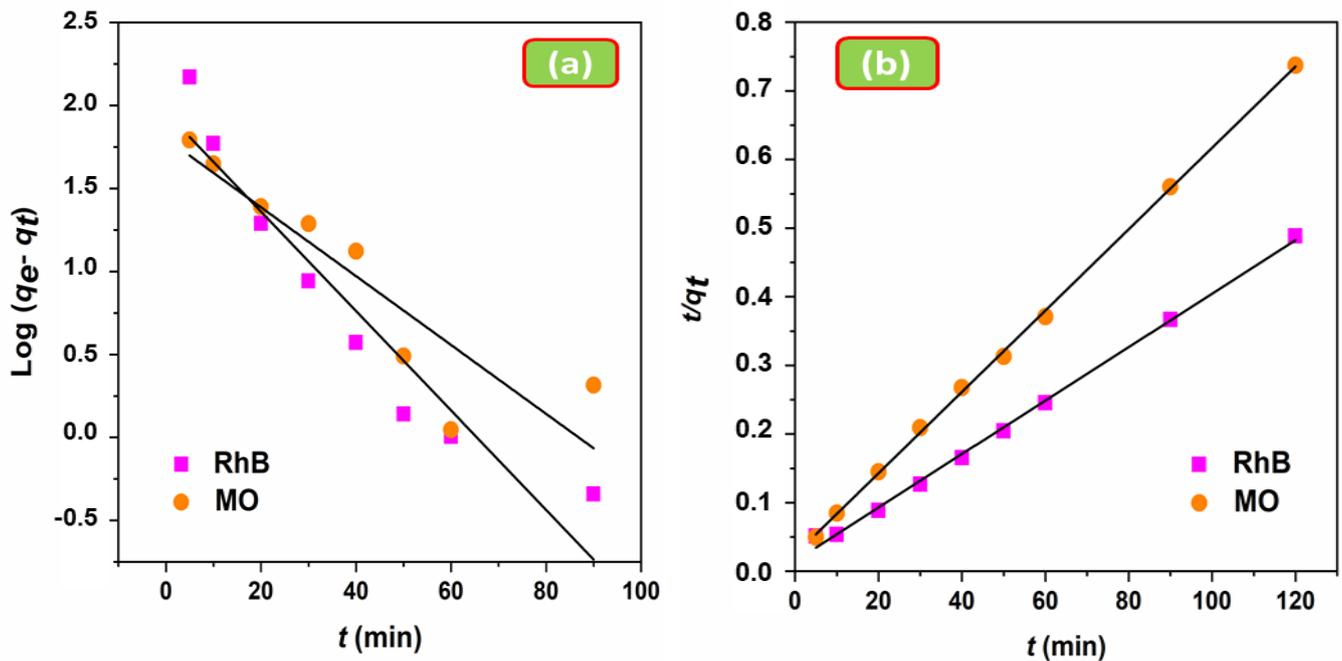
224 Where, q_t , (mg g⁻¹) and q_e , (mg g⁻¹) are the amounts adsorbed at t and equilibrium,
225 respectively, t is the time of reaction, K_1 (min⁻¹) and K_2 (g mg⁻¹ min⁻¹) are the constants related
226 to the first-order and second-order, respectively. Figure 5 shows the kinetic adsorption curves
227 plotted for the two kinetic models. Table 1 shows the parameters for linear fitting. The
228 experimental data observed fit with the second-order model. It can be found that the correlation
229 coefficients r^2 are very near to 1 for the two dyes. The experimental $q_{e,exp}$ values are also closer
230 to the theoretically calculated $q_{e,cal}$ values for the second-order model. These results
231 demonstrated that RhB and MO adsorption on DS@CuFe₂O₄ follows a second-order kinetic
232 model.

233 The optimization procedure requires an error function for evaluating the fit of the equation
234 to the experimental data. The residual root means square error (RMSE) and the sum of squares
235 error (SSE) is calculated from the following Eqs. (5) and (6), respectively [63, 64]:

236
$$RMSE = \sqrt{\sum_{i=1}^N \frac{(q_{e,exp} - q_{e,cal})^2}{N}} \quad (5)$$

237
$$SSE = \sum_{i=1}^N (q_{e,exp} - q_{e,cal})^2 \quad (6)$$

238 N = Number of experimental points.



239 **Figure 5.** Kinetic curves of RhB and MO adsorption on DS@CuFe₂O₄: pseudo-first-
 240 order (a) and pseudo-second-order (b) models.

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Table 1. Kinetic model parameters for RhB and MO adsorption on DS@CuFe₂O₄.

Model	Parameter	RhB	MO
Pseudo-first-order	$q_{e,exp}$ (mg g ⁻¹)	245.79	162.81
	K_1 (min ⁻¹)	0.069	0.047
	$q_{e,cal}$ (mg g ⁻¹)	91.28	63.40
	r^2	0.912	0.820
	$RMSE$	1.016	2.326
	SEE	4.347	3.192
Pseudo-second-order	K_2 (g mg ⁻¹ min ⁻¹)	0.001	0.002
	$q_{e,cal}$ (mg g ⁻¹)	256.41	169.49
	r^2	0.997	0.999
	$RMSE$	0.945	2.072
	SEE	3.026	2.438

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245

246 3.3.2. Equilibrium investigation

247 The correlation between adsorption capacity and dye concentration in a liquid phase at
248 equilibrium was determined using Langmuir, Freundlich, and Temkin isotherm models and is
249 represented by the equations below, respectively [65–67]:

$$250 \quad \frac{C_e}{q_e} = \frac{1}{Q_m K_L} + \frac{C_e}{Q_m} \quad (7)$$

$$251 \quad \ln q_e = \ln K_F + \frac{\ln C_e}{n} \quad (8)$$

$$252 \quad q_e = B \ln K_T + B \ln C_e \quad (9)$$

253 Where, Q_m (mg g^{-1}) is the maximum dye per gram of adsorbent, K_L (L mg^{-1}) is the
254 constant of Langmuir isotherm, K_F ($(\text{mg g}^{-1})(\text{L mg}^{-1})^{1/n}$) is the constant related to Freundlich
255 isotherm, K_T (L g^{-1}) is the constant of Temkin isotherm and B is the constant related to the
256 heat adsorption. The results obtained are shown in **Figure 6** and the calculated parameters are
257 given in **Table 2**. Based on correlation coefficient r^2 , the Langmuir model best described the
258 RhB and MO adsorption equilibrium data. Langmuir model suggests the dye adsorption occurs
259 as a monolayer from the homogeneous surface of the adsorbent [68]. A similar observation was
260 found in other studies, which also [have shown](#) the successful prediction of adsorption isotherm
261 data using Langmuir isotherm as compared to Freundlich and Temkin isotherm models [69–
262 72].

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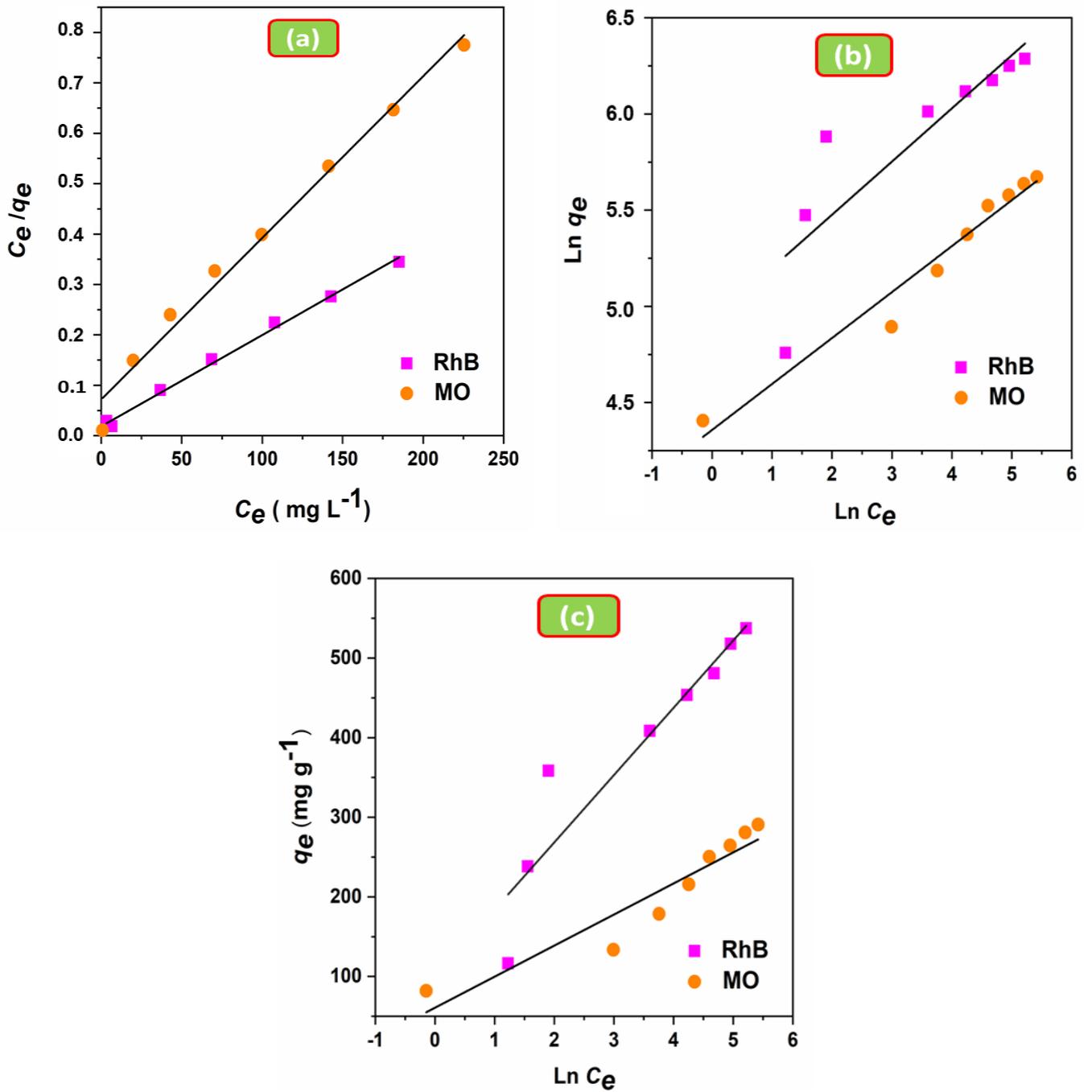


Figure 6. Equilibrium curves of RhB and MO adsorption on DS@CuFe₂O₄:
Langmuir (a), Freundlich (b), and Temkin (c) isotherm models.

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Table 2. Isotherm model parameters for RhB and MO adsorption on DS@CuFe₂O₄.

Model	Parameter	RhB	MO
Langmuir	Q_m (mg g ⁻¹)	555.56	303.03
	K_L (L mg ⁻¹)	0.097	0.057
	r^2	0.995	0.993
Freundlich	K_F ((mg g ⁻¹) (L mg ⁻¹) ^{1/n})	137.414	84.040
	N	3.617	4.385
	r^2	0.748	0.922
Temkin	K_T (L g ⁻¹)	3.246	6.472
	B	84.503	37.670
	r^2	0.883	0.938

273

274 3.3.3. Thermodynamic analysis

275 The thermodynamic parameters of RhB and MO adsorption on DS@CuFe₂O₄ such as
 276 the free energy ΔG° , the enthalpy ΔH° , and the entropy ΔS° were calculated by the equations
 277 below [73, 74]:

$$278 \quad \Delta G^\circ = -RT \ln K_C \quad (10)$$

$$279 \quad \ln K_C = \frac{\Delta S^\circ}{R} - \frac{\Delta H^\circ}{RT} \quad (11)$$

280 Where, R (8.314 J mol⁻¹ K⁻¹) is the constant of perfect gases, T (K) is the absolute
 281 temperature and K_C is the equilibrium constant, ΔH° was obtained from the slope of $\ln K_C$
 282 versus $1/T$ (K⁻¹) and ΔS° was obtained from y-intercept for adsorption of dye. **Table 3** shows
 283 the thermodynamic adsorption parameters of RhB and MO on DS@CuFe₂O₄. The negative
 284 value of ΔG° at five temperatures suggested the feasibility and spontaneity of the RhB and MO
 285 adsorption on DS@CuFe₂O₄. This adsorption is physical because the ΔG° was lower than 0 kJ
 286 mol⁻¹ [75]. The positive ΔH° values verified the endothermic nature of the adsorption process
 287 [46, 76]. The positive ΔS° values indicate that the disorder increases at the adsorbent/solution
 288 interface [77, 78].

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291

292 **Table 3.** Thermodynamic parameters for RhB and MO adsorption on DS@CuFe₂O₄.

Dye	T (K)	ΔG° (kJ mol ⁻¹)	ΔH° (kJ mol ⁻¹)	ΔS° (J mol ⁻¹ K ⁻¹)
RhB	283	-06.394	37.713	153.044
	293	-07.804		
	303	-09.615		
	313	-10.327		
	323	-11.702		
MO	283	-01.315	40.931	149.610
	293	-03.412		
	303	-04.106		
	313	-05.203		
	323	-06.929		

293

294 3.4. Comparison with other adsorbents

295 The maximum adsorption capacity of DS@CuFe₂O₄ for RhB and MO was compared
 296 with the previous study; see **Table 4**. The results show that DS@CuFe₂O₄ has good adsorption
 297 performance on the RhB and MO removal, **better than** some adsorbents previously reported in
 298 the literature.

299 **Table 4.** Comparison of adsorption capacity of RhB and MO with previous studies.

Adsorbent	Q _m (mg g ⁻¹)		Refs.
	RhB	MO	
Magnetic pectin/ <i>Chlorella vulgaris</i>	–	109.11	[79]
Ghum ghati/Fe ₃ O ₄	529.10	–	[69]
α-MnO ₂ nanoparticles	–	116.10	[72]
Magnetic activated carbon/CeO ₂	324.60	–	[80]
ZnO/Zr-MOF(bpy)	918.90	–	[81]
Graphene boron nitride/SiO ₂	625.00	–	[70]
Fe ₃ O ₄ /C	87.32	38.03	[82]
Graphene oxide/carbon nanotube	248.48	66.96	[83]
Bentonite/ carbon nanotube	148.20	–	[71]
PANi-BiVO ₄	–	75.90	[84]
Biobased magnetic hollow particles	50.40	–	[85]
Functionalized-CNTs loaded TiO ₂	42.85	–	[86]
DS@CuFe ₂ O ₄	555.56	303.03	This study

300

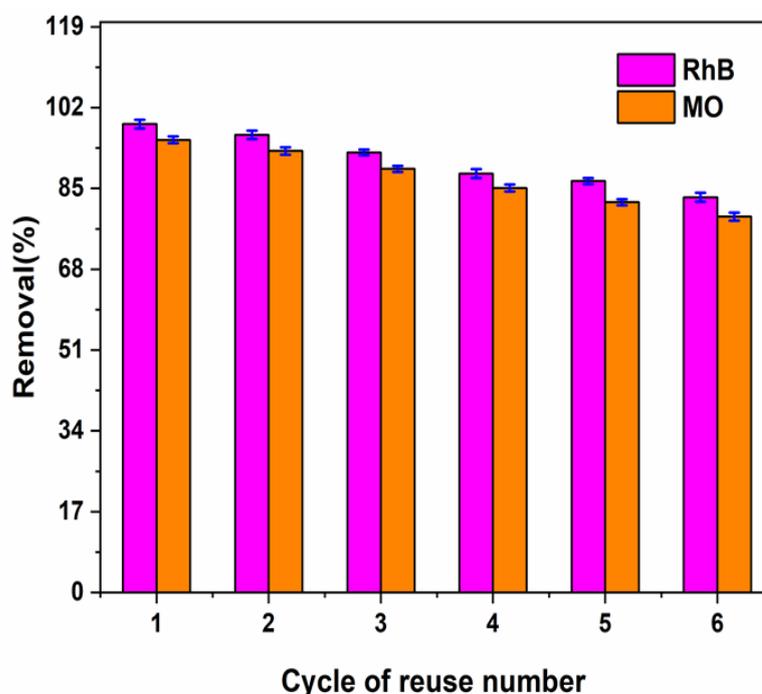
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304 3.5. Reusability of DS@CuFe₂O₄

305 After adsorption of dye, the DS@CuFe₂O₄ was regenerated by **washing** many times
306 with 0.01 M HCl and 0.01M NaOH for their reusability in the RhB and MO removal from
307 aqueous solution, respectively; **see the results in Figure7**. It is noted that adsorption efficiency
308 decreases from 98.54 to 83.15 % for RhB and from 95.22 to 79.08 % for MO after six cycles.
309 This decrease was attributed to the occupation of available sites on the DS@CuFe₂O₄ surface
310 [87]. The above result further indicated the DS@CuFe₂O₄ could be reused for the removal of
311 organic dyes in wastewater.



312

313

Figure 7. Reusability of DS@CuFe₂O₄ in the removal of RhB and MO dyes.

4. Conclusion

In this study, a novel nanocomposite was synthesized with date stones modified by CuFe₂O₄ and it was applied for rhodamine B and methyl orange removal from aqueous solutions. The results of the adsorption experiment conducted in batch mode revealed optimum conditions for RhB and MO adsorption by DS@CuFe₂O₄ nanocomposite. Dye removal was maximum at pH=8 for RhB and pH=5 for and RhB and equilibrium were achieved

in 50 min. The result of FTIR, SEM, and TEM characterization verified the dispersion and complexation of CuFe_2O_4 nanoparticles with DS. Kinetic and isotherm models were fitted to the experimental data, showing **that** pseudo-second-order kinetic and Langmuir isotherm models were best fitted to the data. The maximum adsorption capacity was 555.56 and 303.03 mg g^{-1} for RhB and MO, respectively. The thermodynamic study revealed that physisorption is the dominant mechanism and adsorption of RhB and MO to nanocomposite is endothermic. The finding suggested that $\text{DS@CuFe}_2\text{O}_4$ nanocomposite could be considered as an efficient adsorbent to remove dyes from aqueous solutions.

314 **Acknowledgment**

315 This work is supported by the Laboratory of Applied Chemistry and Environment, Ibn Zohr
316 University, Agadir 80000, Morocco.

317 **Disclosure Statement**

318 No potential conflict of interest was reported by the authors.

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