

Composite of methyl polysiloxane and avocado biochar as adsorbent for removal of ciprofloxacin from waters

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30 **Abstract**

31

32 Two carbon composite materials were prepared by mixing avocado biochar and methyl
33 polysiloxane (MK). Firstly MK was dissolved in ethanol, and then the biochar was added at
34 different times. In sample 1 (R₁), the time of adding biochar was immediately after dissolving
35 MK in ethanol, and in sample 2 (R₂), after 48 h of MK dissolved in ethanol. The samples were
36 characterized by nitrogen adsorption/desorption measurements obtaining specific surface
37 areas (S_{BET}) of 115 m² g⁻¹ (R₁) and 580 m² g⁻¹ (R₂). The adsorbents were further characterized
38 using scanning electron microscopy, FTIR and Raman spectroscopy, adsorption of vapors of
39 n-heptane and water, thermal analysis, Bohem titration, pH_{pzc}, C H N elemental analysis. R₁
40 and R₂ adsorbents were employed as adsorbents to remove the antibiotic ciprofloxacin from
41 the waters. The $t_{1/2}$ and $t_{0.95}$ based on the interpolation of Avrami-fractional-order were 20.52
42 and 246.4 min (R₁) and 14.00 and 157.6 min (R₂), respectively. Maximum adsorption capacities
43 (Q_{max}) based on the Liu isotherm were 10.77 (R₁) and 63.80 mg g⁻¹ (R₂) for ciprofloxacin. The
44 thermodynamic studies showed a spontaneous and exothermic process for both samples, and
45 the value of ΔH° is compatible with physical adsorption.

46

47 **Keywords:** methyl polysiloxane and biochar composite; hydrophobic surface; pharmaceutical
48 adsorption; adsorption thermodynamics; synthetic effluents.

49

50 **1 Introduction**

51

52 Releases of contaminants of emerging concerns (CECs) to water bodies have been a
53 critical environmental concern in the last years (Sophia and Lima, 2018) because these
54 compounds can distress the aquatic ecosystem (Ma et al., 2022). These CECs come from the
55 pesticides, pharmaceutical, textile, petrochemical industries, human and animal excretions,
56 and hospital effluents (Sophia and Lima 2018). One pharmaceutical class of relevant concern
57 to the environment is the antibiotic class, which humans and livestock frequently employ. The
58 release of antibiotics into water bodies could generate microbial resistance (Qiu et al., 2019;
59 Bondarczuk and Piotrowska-Seget, 2019); therefore, its removal from water is relevant.

60 The municipal wastewater treatment plants present failures in removing antibiotics and
61 other CECs (Wang R et al., 2021) completely. Therefore, tertiary water treatment procedures
62 are necessary to complete the removal of CECs (Arefi-Oskoui et al., 2022; Tian et al., 2022).

63 The methods for treatment of antibiotic contaminated waters take place using membrane
64 filtration (Arefi-Oskoui et al., 2022), Fenton-like advanced oxidative process (Tian et al., 2022;
65 Yu et al., 2022), photocatalysis (Baaloudj et al., 2021), ozone treatment (Foroughi et al., 2022),
66 plasma degradation (Li et al., 2021), and adsorption (Arif et al., 2022; de Oliveira Carvalho et
67 al., 2010; Guellati et al., 2022; Kovtun et al., 2020; Magesh et al., 2022).

68 Adsorption is preferable for antibiotic-loaded wastewater treatment due to its low-initial
69 effectuation costs, easy operation, and high adsorption effectiveness of CECs from
70 wastewaters (Caicedo et al., 2020; dos Reis et al., 2016; Thue et al., 2020; Tomul et al., 2020,
71 Yazidi et al., 2020, Sellaoui et al., 2021).

72 The most commonly employed adsorbent utilized to remove pharmaceuticals from
73 aqueous effluents is activated carbon (de Oliveira Carvalho et al., 2010; Thue et al., 2018;
74 Hanafy et al., 2021, Sellaoui et al., 2017, 2019) and other carbon-based adsorbents such as
75 biochar (Tomul et al., 2020). On the other hand, different composite materials (Arif et al., 2022;
76 Caicedo et al., 2020; dos Reis et al., 2016; Guellati et al., 2022; Khan et al., 2020; Kovtun et
77 al., 2020; Lawal et al., 2019; Magesh et al. 2022; Thue et al., 2020; Wang, Q et al., 2021;

78 Yadav et al., 2021; Yu et al., 2018, Sellaoui et al., 2022) are used as alternatives to activated
79 carbons. In addition, adsorbents derived from polysiloxanes have been utilized to remove
80 pharmaceuticals (dos Reis et al., 2016; Kollarahithlu and Balakrishnan, 2021; Panahi et al.,
81 2019).

82 Polysiloxane composite materials have some benefits as adsorbents, such as high stability
83 at a higher temperature, better mechanical strength, no swelling (dos Reis et al. 2016), and
84 the facility of being chemically modified and functionalized because of the presence of free
85 silanol groups on their surfaces (Çok and Gizli, 2020). On the other hand, polysiloxane's hybrid
86 materials are more costly adsorbents than biochar and other biomass-based materials
87 produced from low-cost biomass precursors (Cunha et al., 2020; Lima, DR et al., 2019a; Thue
88 et al., 2017).

89 Avocado seed corresponds to approximately one-quarter of the total fruit (Leite et al.,
90 2017). The annual production of Avocado in Brazil surpasses 240,000 tons, which will generate
91 about 60,000 tons of avocado seed (STATISTA, 2020). In addition, the preparation of activated
92 biochar from avocado seed as an adsorbent has been reported in the literature (Leite et al.,
93 2017, 2018; Kudo et al., 2020); however, this material presents the drawbacks of low
94 mechanical strength.

95 Therefore, combining avocado seed biochar and synthetic polysiloxane material
96 precursors and producing a new composite material seems to be a clever strategy to use a
97 biomass-based material and polysiloxane to obtain adsorbent with mechanical strength and
98 good sorption capacity. Furthermore, this composite material should present rigidity and
99 elevated hydrophilic behavior, and it could be used as adsorbents for a large number of CECs.

100 For the first time, the production of new composite adsorbent materials is reported using
101 avocado biochar and methyl polysiloxane (MK) at a 1: 0.5 ratio. Firstly MK was dissolved in
102 ethanol, and then the avocado biochar was added at different times. In sample 1 (R₁), the time
103 of adding biochar was immediately after dissolving MK in ethanol, and in sample 2 (R₂), after
104 48 h of MK dissolved in ethanol. Subsequently, different analytical techniques fully
105 characterized the samples R₁ and R₂. The adsorbents R₁ and R₂ were used to remove

106 ciprofloxacin (CIP) from aqueous effluents.

107 This work chose ciprofloxacin (CIP) as the adsorbate because it is a broad-spectrum
108 antibiotic largely employed for various treatments (Igwegbe et al., 2021; Sadredinamin et al.,
109 2022). Also, it has been discovered that the toxicity of CIP present in aquatic phytoplankton
110 and algae (Nie et al., 2013; Hagenbuch and Pinckney, 2012). Therefore the study of removing
111 CIP antibiotic from aqueous effluents is indeed important.

112

113 **2. Materials and Methods**

114

115 *2.1 Reactants and solutions*

116

117 In order to prepare the composite material, methylpolysiloxane (MK) was provided by
118 Silres® MK. Ciprofloxacin (CIP, $C_{17}H_{18}FN_3O_3$ MM: 331.347 g mol⁻¹, CAS: 86393-32-0, Fig S1)
119 was furnished by Merck.

120 A 1.00 g L⁻¹ stock solution of CIP was prepared using deionized water. The working CIP
121 solutions were prepared by dilution of the stock solution.

122

123 *2.2. Preparation of polysiloxane and biochar*

124

125 The avocado biochar was prepared by carbonizing 50.0 g of avocado seed powder at
126 500°C using the conditions previously described (Leite et al., 2018).

127 Composite adsorbents prepared from avocado biochar and MK polysiloxane were
128 prepared following the procedure. Briefly, 5.0 g MK was dissolved in 50.0 mL ethanol, and
129 immediately after the dissolution of MK (about 15 min), 10.0 of avocado biochar was added
130 and 0.5 mL NH₃. The system was kept under reflux at 70°C for 48 h. Afterward, the heating
131 was stopped, the reactional mixture was filtered, and the product was washed with water +
132 ethanol mixture (1:1). Finally, the product was dried at 130°C for 12 h.
133 This first product was called (R₁). Then, a second procedure was carried out when the avocado

134 biochar was added after 48 h of dissolution of MK in water in the presence of NH₃ solution. In
135 this case, the biochar was added after hydrolysis, and polycondensation of MK was already
136 taken (R₂) before adding avocado biochar. The reactional mixture was stirred for 1 h, and then
137 the reaction was stopped, and the final product was washed with ethanol + water (1:1) and
138 dried at 130° for 12 h (R₂) (see Fig S2).

139

140 2.3. Composite characterizations

141

142 R₁ and R₂ composite adsorbents (< 250 µm) were used in the batch contact adsorption to
143 decrease diffusion limitation when a larger particle diameter is employed.

144 Nitrogen adsorption/desorption isotherm analysis (Tristar 3000 apparatus, Micrometrics
145 Instrument Corp.) was carried out to determine the surface area (BET method) (Thommes et
146 al. 2015) and the volume of pores (by DFT method) (Jagiello and Thommes, 2004). Before the
147 analysis, the sample was degassed at 100°C for 2 h in a nitrogen flow.

148 As previously described, the hydrophobic-hydrophilic ratio (HI) was performed (Teixeira et
149 al., 2021; Wamba et al., 2017). In addition, the pH_{pzc} of the R₁ and R₂ samples were obtained
150 as described elsewhere (Lima, DR et al., 2019b; Teixeira et al., 2021). The elemental analysis
151 (C H N/O) was performed utilizing a Perkin Elmer analyzer (Lima, DR et al., 2019b; Teixeira
152 et al., 2021).

153 The functional groups of the materials were qualitatively determined using Fourier
154 Transform Infrared Spectroscopy (FTIR) (Bruker Spectrometer) using KBr pellets. The
155 spectrum was recorded with 100 cumulative scans over 4000–400 cm⁻¹ with a resolution of 4
156 cm⁻¹ (Lima, DR et al. 2019b). In addition, Raman spectra were obtained using a Bruker Bravo
157 spectrometer (Guy et al., 2022).

158 An adapted Boehm-titration procedure was used to quantify the total amount of acidic and
159 basic groups of the ABc-600 (Goertzen et al., 2010; Oickle et al., 2010).

160 The thermal stability of the R₁ and R₂ were performed by TGA analysis (TA model SDT
161 Q600) as previously described (Lima, DR et al., 2019b; Thue et al., 2020).

162 The morphology of composite samples to observe the particle patterns was examined by
163 Scanning Electron Microscopy (SEM) using the Merlin instrument (FESEM, ZEISS Sigma HD)
164 with an in-lens secondary electron detector (dos Reis et al., 2022).

165

166

167 *2.4 Batch adsorption experiments*

168

169 An aliquot of 20.00 mL of CIP (see Fig S1) solution with the initial concentration varying from
170 5.0 to 200.0 mg L⁻¹ was added to 50.0 mL flat-Falcon tubes with 30.0 mg of R₁ and R₂
171 composite samples at pH ranging 2.0-10.0. The Falcon tubes were capped and disposed of
172 horizontally inside a thermostatic reciprocating agitator (Oxy 350, São Leopoldo, Brazil). The
173 slurries were shaken at different time intervals between 1 and 360 min at 10° to 45°C with a
174 shaking speed of 120 strikes per minute (Teixeira et al., 2021). Subsequently, the solid phase
175 was separated from the liquid phase by centrifugation. When necessary, aliquots of 1-10 ml of
176 the liquid phase were diluted to 1.0-25.0 mL in calibrated volumetric flasks using the blank
177 solution. Ciprofloxacin unadsorbed after the adsorption process was measured using the T90+
178 PG Instruments spectrophotometer at a maximum absorption wavelength of 273.0 nm (de
179 Oliveira et al., 2019).

180 The sorption capacity (Eq 1) and the percentage of CIP removed (Eq 2) are given below:

181

$$q = \frac{(C_0 - C_f)}{m} \cdot V \quad (1)$$

$$\% \text{ Removal} = 100 \cdot \frac{(C_0 - C_f)}{C_0} \quad (2)$$

182

183 q is the sorption capacity of CIP adsorbed by the adsorbent (mg g⁻¹). C_0 is the initial CIP
184 solution concentration in contact with the solid adsorbent (mg L⁻¹). C_f is the final CIP
185 concentration after adsorption (mg L⁻¹). m is the mass of adsorbent (g). V is the aliquot of the

186 pharmaceutical solution (L) introduced in the flask.

187

188 The study of the influence of the initial pH of CIP was performed at 25°C, using an initial
189 concentration of 100 mg L⁻¹ of the pharmaceutical solution, a time of contact between the
190 adsorbent and adsorbates of 2 h, an adsorbent dosage of 1.5 g L⁻¹, and pH ranging from 2.0
191 to 10.0.

192 The kinetic and equilibrium data's fitness was done using nonlinear methods, which were
193 evaluated using the Simplex method and the Levenberg–Marquardt algorithm using the fitting
194 facilities of the Microcal Origin 2021 software (Lima et al., 2021a). The suitability of the
195 kinetic and equilibrium models was evaluated using the residual sum of squares (*RSS*), the
196 determination coefficient (*R*²), the adjusted determination coefficient (*R*²_{adj}), the standard
197 deviation of residues (*SD*), and also the Bayesian Information Criterion (*BIC*) (Lima et al.,
198 2021a, 2021b). Equations 3 to 7 are the mathematical expressions for respective *RSS*, *R*²,
199 *R*²_{adj}, *SD*, and *BIC*.

$$RSS = \sum_i^n (q_{i,exp} - q_{i,model})^2 \quad (3)$$

$$R^2 = \left(\frac{\sum_i^n (q_{i,exp} - \bar{q}_{i,exp})^2 - \sum_i^n (q_{i,exp} - q_{i,model})^2}{\sum_i^n (q_{i,exp} - \bar{q}_{i,exp})^2} \right) \quad (4)$$

$$R^2_{adj} = 1 - (1 - R^2) \cdot \left(\frac{n - 1}{n - p - 1} \right) \quad (5)$$

$$SD = \sqrt{\left(\frac{1}{n - p} \right) \cdot \sum_i^n (q_{i,exp} - q_{i,model})^2} \quad (6)$$

$$BIC = n \ln \left(\frac{RSS}{n} \right) + p \ln(n) \quad (7)$$

200 In the above equations, *q_{i, model}* is the individual theoretical *q* value predicted by the model;
201 *q_{i, exp}* is individual experimental *q* value; \bar{q}_{exp} is the average of all experimental *q* values
202 measured; *n* is the number of experiments; *p* is the number of parameters in the fitting model.

203

204 The values of R²_{adj}, SD, and BIC will be presented to compare different models of kinetics
 205 and equilibrium presented in this work. The best-fitted model would present R²_{adj} closer to
 206 1.000, lower values of SD, and BIC values. However, the kinetic and equilibrium model could
 207 not merely be chosen based on the values of R² (Lima et al., 2021a, 2021b) when these models
 208 present a different number of parameters. Therefore, it is necessary to check if the R² values'
 209 improvements are due to the increase of a number of the parameters (Lima et al., 2021a,
 210 2021b) or if, physically, the model with more parameters explains better the process taking
 211 place (Lima et al., 2021a, 2021b).

212 However, the difference in BIC values between models could be conclusive if the difference
 213 in BIC values ≤ 2.0, there is no significant difference between the two models (Lima et al.,
 214 2021a, 2021b). When BIC values' difference is within 2-6, there is a positive perspective that
 215 the model with lower BIC is the most suitable (Lima et al., 2021a, 2021b). For variations of BIC
 216 values from 6-10, there is a strong possibility that the model with a lower BIC value is the best
 217 model to be fitted [43,44]. However, if the difference in BIC values ≥ 10.0, it can be predicted
 218 with accuracy that the model with a lower BIC value is better fitted (Lima et al., 2021a, 2021b).

220 2.5. Kinetics and equilibrium adsorption models

221
 222 Pseudo-first-order, pseudo-second-order, and Avrami fractional-order (Lima et al., 2021a)
 223 models were used to fit the kinetic data. The mathematical equations of these respective
 224 models are shown in Equations 8, 9, and 10.

$$225 \quad q_t = q_e \cdot [1 - \exp(-k_1 t)] \quad (8)$$

$$q_t = \frac{k_2 \cdot q_e^2 \cdot t}{1 + q_e \cdot k_2 \cdot t} \quad (9)$$

$$q_t = q_e \cdot [1 - \exp(-k_{AV} \cdot t)^{n_{AV}}] \quad (10)$$

226
 227 Where t is the contact time (min); q_t , q_e are the amount of adsorbate adsorbed at time t and the

228 equilibrium, respectively (mg g^{-1}); k_1 is the pseudo-first-order rate constant (min^{-1}); k_2 is the
 229 pseudo-second-order rate constant ($\text{g mg}^{-1} \text{min}^{-1}$); k_{AV} is the Avrami-fractional-order constant
 230 rate (min^{-1}), n_{AV} is the Avrami exponent ($n > 0$).

231 Langmuir, Freundlich, and Liu's models were employed to analyze equilibrium data.
 232 Equations 11, 12, and 13 show the corresponding Langmuir, Freundlich, and Liu models (Lima
 233 et al., 2021a).

$$q_e = \frac{Q_{max} \cdot K_L \cdot C_e}{1 + K_L \cdot C_e} \quad (11)$$

$$q_e = K_F \cdot C_e^{1/n_F} \quad (12)$$

$$q_e = \frac{Q_{max} \cdot (K_g \cdot C_e)^{n_L}}{1 + (K_g \cdot C_e)^{n_L}} \quad (13)$$

234
 235 Where q_e is the adsorbate amount adsorbed at equilibrium (mg g^{-1}); C_e is the adsorbate
 236 concentration at equilibrium (mg L^{-1}); Q_{max} is the maximum sorption capacity of the adsorbent
 237 (mg g^{-1}); K_L is the Langmuir equilibrium constant (L mg^{-1}); K_F is the Freundlich equilibrium
 238 constant [$\text{mg.g}^{-1} \cdot (\text{mg.L}^{-1})^{-1/n_F}$]; K_g is the Liu equilibrium constant (L mg^{-1}); n_F and n_L are the
 239 exponents of Freundlich and Liu model, respectively, (n_F and n_L are dimensionless).

240 241 2.6 Adsorption thermodynamics

242
 243 Thermodynamic studies for the CIP adsorption onto R_1 and R_2 adsorbents were performed
 244 at temperatures ranging from 10°C to 45°C (283 to 318K).

245 The Gibb's free energy change (ΔG^0 , kJ mol^{-1}), enthalpy change (ΔH^0 , kJ mol^{-1}), and
 246 entropy change (ΔS^0 , $\text{J mol}^{-1}\text{K}^{-1}$) were evaluated with the aid of Equations 14-17, respectively
 247 (Lima, EC et al., 2019a, 2019b, 2020).

$$\Delta G^0 = \Delta H^0 - T \cdot \Delta S^0 \quad (14)$$

$$\Delta G^0 = -RT \cdot \ln K_e^0 \quad (15)$$

$$K_e^0 = \frac{(1000 \cdot K_g \cdot Mw \cdot [\text{adsorbate}]^0)}{\gamma} \quad (16)$$

The combination of Equations 14 and 15 leads to equation 17

$$\ln K_e^0 = \frac{\Delta S^0}{R} - \frac{\Delta H^0}{R} \cdot \frac{1}{T} \quad (17)$$

248

249 R is the universal gas constant (8.314 J K⁻¹ mol⁻¹); T is the absolute temperature
250 (Kelvin); M_w is the molecular weight of the adsorbate (g mol⁻¹), [adsorbate]⁰ is the standard
251 molar concentration of the adsorbate, which by definition is 1 mol L⁻¹; γ is the activity coefficient
252 of the adsorbate. K_e⁰ is the thermodynamic equilibrium constant, calculated according to
253 equation 16. K_e⁰ is dimensionless (Lima, EC et al., 2019a, 2019b).

254 K_e⁰ is calculated by converting K_g values (Liu equilibrium constant) or K_L (Langmuir
255 equilibrium constant), expressed in L mg⁻¹ into L mol⁻¹. Firstly, the value K_g or K_L is multiplied
256 by 1000 (mg g⁻¹), and then multiplied by the molecular weight of the adsorbate (g mol⁻¹) and
257 by the standard concentration of the adsorbate (1 mol L⁻¹) and divided by the activity coefficient
258 of the adsorbate (γ- dimensionless) (Lima, EC et al., 2019a, 2019b). It is assumed that the
259 solution is sufficiently diluted to consider that the γ is unitary (Lima, EC et al., 2019a, 2019b).
260 Making these calculations, K_e⁰ becomes dimensionless (Lima, EC et al., 2019a, 2019b).

261 Equation 17 is the linearized van't Hoff equation (Lima, EC et al., 2020). On the other
262 hand, recently, Lima et al. 2020 proposed using the nonlinear van't Hoff equation, as presented
263 in equation 18.

$$K_e^\theta = \exp \left[\frac{\Delta S^\theta}{R} - \left(\frac{\Delta H^\theta}{R} \right) \cdot \frac{1}{T} \right] \quad (18)$$

264

265

266 3. Results and discussion

267

268

269 3.1. Textural characteristics

270

271 Fig 1 shows the isotherms of adsorption and desorption of N₂ and the pore size distribution
272 curves according to the DFT method for R₁ and R₂ composite samples.

273 **Insert Fig 1**

274 There is a remarkable difference in the textural properties of composite materials. R₁
275 sample presents a surface area of 115 m² g⁻¹ and a total pore volume of 0.0713 cm³g⁻¹.
276 Conversely, the R₂ sample presents a surface area of 580 m² g⁻¹ and a total pore volume of
277 0.364 cm³ g⁻¹. It is crucial to focus that although the adsorption isotherm of adsorption of N₂
278 seems to be classified as type I (Thommes et al., 2015), they present hysteresis type H2(b)
279 (Thommes et al., 2015). This type of loop hysteresis is associated with a wide size distribution
280 of neck widths of the pores (Thommes et al., 2015). The ratio P/P₀ to about 0.2 is assigned to
281 a monolayer of nitrogen formation over both composite adsorbents (Thommes et al., 2015).

282 The pore size distribution curves of the materials seem to be a mixture of microporous
283 materials (pore diameter < 2 nm) and mesopores with diameter < 8 nm (Fig 1B and 1D).

284 It is expected that R₂ composite material would present a higher sorption capacity for
285 removal of CIP from waters than R₁ due to the higher surface area and total pore volume (dos
286 Reis et al., 2016; Thue et al., 2020). This enhancement of the expected sorption capacity of
287 R₂ material over R₁ is due to the pore-filling mechanism. Although this mechanism is essential
288 for removing solutes dissolved in water, it is not the unique mechanism that should be
289 considered (Cunha et al., 2020; Thue et al., 2017).

290 Fig S3 shows the SEM images of R₁ and R₂ composite samples, respectively. There are
291 no remarkable differences between the two composite materials. In the R₁ sample, an irregular
292 material deposit is seen over other materials. This deposit could be chains of MK polysiloxane
293 covering the avocado biochar. In the R₂ composite sample, the layer of MK polysiloxane seems
294 to be shorter than the one covering R₁. The results of EDS (data not shown) did not reveal
295 remarkable differences in the Si content in both samples; however, further analysis will show
296 that the R₁ material presents more Si content when compared to the R₂ sample.

297

298 *3.2 Qualitative analysis*

299

300 With the aim of identifying the main functional groups present on the surface of the R₁ and
301 R₂ composite materials, FTIR spectra were recorded, contributing to a better understanding of
302 how the composite materials could interact with the CIP adsorbate (see Fig 2).

303 [Insert Fig. 2](#)

304 Both composite materials present very similar FTIR spectra. The band at 3417 (R₁) and
305 3415 cm⁻¹ (R₂) corresponds to the stretching of the -OH group (de Oliveira Carvalho et al.,
306 [2010](#); Caicedo et al., [2020](#)). Considering that these bands are broad, they should be
307 overlapping with -NH groups. For R₁, the bands at 2968 (asymmetric), 2922 (asymmetric), and
308 2854 cm⁻¹ (symmetric) could be assigned to the stretch of C-H groups (Thue et al., [2017](#);
309 Wamba et al., [2017](#)), and for R₂, the bands at 2976 (asymmetric), 2920 (asymmetric), and
310 2856 cm⁻¹ (symmetric) are C-H stretching (Thue et al., [2017](#); Wamba et al., [2017](#)). The bands
311 at 1691 (R₁) and 1689 cm⁻¹ (R₂) are assigned to the stretching of the C=O carboxylic acid
312 functional group in biochar (Guy et al., [2022](#); Teixeira et al., [2021](#)). The bands at 1621 and
313 1570 (R₁) and 1614 and 1566 cm⁻¹ (R₂) are attributed to aromatic rings mode (dos Reis et al.,
314 [2022](#); Tomul et al., [2020](#)). A broadening of these bands was observed, that is, characteristics
315 of organo-silicate materials (dos Reis et al., [2016](#); Teixeira et al., [2021](#)). In addition, the bands
316 at 1570 (R₁) and 1566 cm⁻¹ (R₂) can also be attributed to the overlap of NH₂ bending bands
317 with aromatic ring modes (dos Reis et al., [2016](#); Teixeira et al., [2021](#)). The small bands at 1406
318 (R₁) and 1408 (R₂) are attributed to aromatic ring modes (Thue et al., [2017](#); Wamba et al.,
319 [2017](#)). The bands at 1269 (R₁) and 1271 cm⁻¹ (R₂) are assigned to the C-O stretching of the
320 phenolic group present on the biochar (Lima, DR et al. [2019a](#); b) or alternatively to Si-CH₃ of
321 MK present in both samples (dos Reis et al., [2016](#); Teixeira et al., [2021](#)). The bands at 1110
322 (R₁), and 1120 cm⁻¹ (R₂) are assigned to C-O of secondary alcohols present in the biochar.
323 Both composite materials present a band at 1026 (R₁), and 1032 cm⁻¹ (R₂) attributed to the Si-
324 O-Si stretch of composite material (dos Reis et al., [2016](#); Teixeira et al., [2021](#)) or primary
325 alcohol C-O groups stretch (Cunha et al. [2020](#); Thue et al. [2017](#)). The band at 766 (R₁) and
326 769 cm⁻¹ (R₂) are attributed to Si-O stretching (Çok and Gizli, [2020](#); Thue et al., [2017](#)).

327 The Raman spectra of R₁ and R₂ composites are depicted in Fig 3.

328 [Insert Fig 3.](#)

329 Raman spectroscopy was carried out to deeply explore the structure and degree of
330 graphitization of the R₁ and R₂ composite materials. Two distinct Raman shifts are observed
331 in the spectra. The first one (D-band), centered at 1332 cm⁻¹, is assigned to sp³ electronic
332 states (considered defects in the planar sp² graphitic structure) corresponding to graphite's low
333 symmetry carbon structure (dos Reis et al., 2022). The second band (G-band), centered at
334 1592 cm⁻¹, reflects the structural integrity of sp²-hybridized carbon atoms (dos Reis et al.,
335 2022). These two types of carbon are present in the BCs phase.

336 The qualities of the samples were evaluated by comparing the D to G band intensity (the
337 ID/IG ratio). The ID/IG ratio is often below a couple of percent for high-quality samples with
338 higher graphitization. Therefore, higher ID/IG ratio values mean carbon structure with several
339 defects, and low values mean carbon samples with a higher organization (dos Reis et al.,
340 2022). The value of ID/IG for R₁ was 1.04, and for R₂, it was 0.800. These results show that
341 the grafting of MK polysiloxane onto avocado biochar led to a more organized R₂ composite
342 sample when less MK is grafted in the biochar (data will be shown in the next section that R₂
343 presents less Si than the R₁ sample).

344 *3.3 Quantitative analysis*

345

346 The thermal gravimetric analyses of R₁ and R₂ composite samples are shown in Fig 4. The
347 thermal behavior of both composite samples is similar, presenting three main weight losses.
348 This analysis utilized nitrogen from room temperature up to 800°C and then from 800° to
349 1000°C; the atmosphere was changed from inert to oxidizing utilizing synthetic air (Cunha et
350 al., 2020; Lima, DR et al., 2019a; b; Teixeira et al., 2021; Thue et al., 2020).

351 In the first stage, 21.3°-530.2°C (R₁) and 18.3°-522.2°C (R₂) comprise the water losses
352 associated with some small decomposition of volatile organics present in the avocado biochar
353 (Cunha et al., 2020; Leite et al., 2018; Lima, DR et al., 2019b; Teixeira et al., 2021) or the loss
354 of methyl group present in the MK siloxane (dos Reis et al., 2016). However, these weight

355 losses were only 7.51% (R₁) and 6.04% (R₂), showing the high-thermal stability of both
356 composite samples. The second stage was 530.2°-796.6°C (R₁) and 522.2°-807.0°C (R₂),
357 which could be assigned to some degradation of carbon material of biochar. Again, this weight
358 loss was not remarkable for both samples (8.85% R₁ and 6.50% R₂), which indicates that from
359 room temperature up to close to 800°C, the total weight loss under nitrogen stream was
360 16.36% (R₁) and 12.54% (R₂). These values indicate that both composite materials present
361 very high thermal stability.

362 In the third stage, under a synthetic air atmosphere, the weight losses were remarkably
363 increased to 53.37% (R₁) and 60.83% (R₂). This third weight loss corresponds to the total
364 degradation of the composite materials' carbonaceous matrix, leading to a total weight loss
365 including the three stages up to 69.73% (R₁) and 73.37 (R₂). Therefore, the residual mass left
366 in the crucible was 30.27% (R₁), and 26.63% (R₂) could be assigned to the ashes of the
367 composite samples since the third stage was conducted under a synthetic air atmosphere
368 (Cunha et al., 2020; Lima, DR et al., 2019a; b; Teixeira et al., 2021; Thue et al., 2020).

369

370 [Insert Fig 4](#)

371 Based on these residue's contents, it is possible to infer that the contents of MK
372 incorporated in R₁ were higher than in the R₂ sample. This result is consistent with the time of
373 exposition of avocado biochar with MK polysiloxane. In the R₁ sample, the avocado biochar
374 was added immediately after the dissolution of MK in ethanol, and they remained together for
375 48 h of contact. On the other hand, for the R₂ sample, the avocado biochar was added after
376 48 h of dissolution of MK polysiloxane in ethanol, allowing to form oligomers of MK in ethanol,
377 adding the avocado biochar, and keeping it together for just one hour of contact.

378 The C H N elemental analysis is depicted in [Table 1](#). The contents of carbon present in R₁
379 are compatible with a higher composite formation between avocado biochar and MK
380 polysiloxane because then its value is lower (53.64% C) when compared with the R₂ sample
381 (61.22% C), and also the value is also compatible with the contents of ashes determined by
382 TGA analysis, described previously. The contents of H and N were also determined by CHN

383 elemental analysis, and the values are depicted in Table 1. The atomic ratio C/H is 1.20 (R₁)
384 and 1.71 (R₂). How much the C/H atomic ratio is closer to 2, the higher the degree of
385 aromaticity. Conversely, when the atomic ratio of C/H is closer to 1, higher is the aliphatic
386 portion (dos Reis et al., 2022).

387 This behavior could be easily explained by imaging the condensation of several aromatic
388 rings. For each aromatic ring (C₆H₆), when they are fused, it is necessary to lose two atoms of
389 hydrogen, forming C₁₀H₈ for two rings, C₁₄H₁₀ for three fused aromatic rings, C₁₈H₁₂ for four
390 fused aromatic rings, C₂₂H₁₄ for five fused rings, C₂₆H₁₆ for six fused aromatic rings. Therefore,
391 for each fusion of two aromatic rings, the number of carbon increases by four, and the number
392 of hydrogen increases by two (ratio of 2C for 1H).

393 Considering that the methyl group number of MK polysiloxane is higher when more of this
394 MK is grafted on the biochar. Therefore, the values of C H N elemental analysis are compatible
395 with a higher amount of MK grafted on R₁ when compared with the R₂ sample.

396 The total acidity and basicity of the composite samples were quantified using the Bohem
397 titration (Goertzen et al. 2010; Oickle et al. 2010), and the contents of these groups are
398 depicted in Table 1. The higher the sum of acidic plus basic groups, the more polar the surface
399 of the adsorbent.

400 The HI ratio is given by the equation below (dos Reis et al., 2016; Cunha et al., 2020):

$$HI = \frac{\text{amount of } n - \text{heptane vapor (mg)} / \text{adsorbent mass (g)}}{\text{amount of water vapor (mg)} / \text{adsorbent mass (g)}} \quad (1)$$

401
402 The HI values of R₁ and R₂ samples are also depicted in Table 1. The values of HI were
403 1.725 (R₁) and 1.051 (R₂). According to Equation 1 given above, higher values of HI means a
404 higher tendency of the adsorbent surface to uptake hydrophobic molecules. As discussed
405 previously, the sum of acidic plus basic groups was 0.2081 mmol g⁻¹ (R₁) and 0.5742 (R₂).
406 Comparing the values of HI with the sum of polar groups (acidic plus basic groups), it can be
407 observed that a higher amount of polar groups leads to a low value of HI, as previously

408 observed in several cases already reported in the literature (Cunha et al. 2020; dos Reis et al.
409 2016; Lima et al. 2019a; b; Leite et al. 2017; Teixeira et al. 2021; Thue et al. 2020). Another
410 important correlation is that the higher the amount of MK incorporated, the higher the
411 hydrophobicity and HI value. Considering that the R₁ sample presented a higher amount of MK
412 grafted on the biochar, this material presents a higher HI value.

413 The values of pH_{pzc} of R₁ and R₂ were 5.09 and 4.91, respectively (Table 1), showing no
414 remarkable difference in the acidity behavior of these two composite materials.

415

416 [Insert Table 1.](#)

417

418 *3.4 Effect of pH*

419

420 The influence of the adsorbate solution's initial pH on the sorption capacity is one of the
421 main variables that could affect the uptake of a molecule in an adsorbent (Kudo et al., 2020;
422 Tomul et al., 2020).

423 The value of pH_{pzc} also influences the sorption capacity of the adsorbent. For pH values >
424 pH_{pzc}, the adsorbent surface becomes negatively charged, and for pH values < pHPzc, the
425 adsorbent surface becomes positively charged (Leite et al., 2017; Lima, DR et al., 2019a).
426 Also, the pKa values of the adsorbate influence the sorption capacity of an adsorbent. Fig.S4
427 shows the CIP species at pH ranging from 0 to 14 (de Oliveira Carvalho et al., 2019). The pKa
428 values of CIP are pK_{a1} 5.56 and pK_{a2} 8.77. Therefore, CIP has three species with different
429 proportions depending on the pH value (see Fig S4). At pH 7.0, species 1 contributes 3.48%,
430 species 2 contributes 94.84%, and species 3 contributes 1.63% of all the species (de Oliveira
431 Carvalho et al., 2019). Then, the zwitterionic species is predominant at pH 7 (species 2, see
432 Fig. S4). Assays of the effect of initial CIP pH ranging from 3.5 to 12 demonstrated that the
433 removal percentage of CIP did not suffer a remarkable variation (changes < 2.3%). Then, in
434 the next adsorption experiments, the pH of the adsorbate solution was fixed at 7.0 to continue
435 this research.

436 It is important to highlight that at pH 7.0, the surface of R₁ and R₂ samples will be negatively
437 charged; however, the predominant species of CIP is a zwitterionic species (94.84%) (de
438 Oliveira Carvalho et al., 2019); therefore, electrostatic attraction of the quaternary ammonium
439 salt with the negatively charged adsorbent could take place.

440

441 3.5. Kinetic studies.

442

443 The kinetics adsorption data of the CIP antibiotic onto R₁ and R₂ composite samples were
444 carried out utilizing the pseudo-first-order, pseudo-second-order, and Avrami-fractional-order
445 (Lima et al., 2021a; b), and the parameters of the fitted models are shown in Table 2, and the
446 kinetic curves are shown in Fig 5.

447 [Insert Fig 5.](#)

448 [Insert Table 2](#)

449 Observing [Fig 5](#), it is possible to verify that PFO and PSO kinetic adsorption models were
450 not accurately fitted since most experimental points are out of the model curve. On the other
451 hand, a sound analysis of [Table 2](#) clarifies it. The values of R²_{adj}, SD, and BIC show that the
452 Avrami-fractional-order kinetic adsorption model was the unique model that described the
453 kinetic adsorption data well because the values of R²_{adj} are closer to 1.00, the values of SD
454 and BIC were lower than compared with PFO and PSO. As reported earlier (Lima et al. 2021a;
455 [b](#)), the Bayesian Information Criterion (BIC) is a Statistical Analysis that establishes the best-
456 fitted model because when ΔBIC (BIC model 1 – BIC model 2) < 2, there is no remarkable
457 difference between the two models, and when ΔBIC > 10, certainly the model with lower BIC
458 value is the model that better describes the physical phenomenon (Lima et al. 2021a; b). The
459 ΔBIC between PFO and Avrami and PSO and Avrami were respectively 156.7 and 134.5 for
460 R₁ adsorbent and 65.09 and 28.52 for R₂ adsorbent. Therefore, the Statistical Analysis
461 confirms that the Avrami-fractional kinetic model describes the adsorption kinetics for CIP
462 uptake using R₁ and R₂ adsorbents.

463 Considering that it is not easy to compare different kinetic models because the constant
464 rates present different units (see Table 2), the values of $t_{1/2}$ and $t_{0.95}$ were obtained by
465 interpolation in the fitted curve for the time necessary to attain 50% and 95% of the saturation,
466 respectively (Lima, DR et al., 2019b; Teixeira et al., 2021; Wamba et al., 2017). These time
467 parameters mean the time necessary to attain 50% and 95% of the saturation, respectively.
468 Considering that the Avrami fractional-order kinetic model was the best-fitted model, it can be
469 assumed that the times to attain 95% of saturation were 246.4 min (R_1) and 157.6 min (R_2).
470 Based on this result, it was established that the equilibrium studies should employ a contact
471 time between the adsorbent and the adsorbate of 300 min (R_1) and 180 min (R_2) for performing
472 these experiments.

473 This difference in the contact time to attain the equilibrium is coherent with the total pore
474 volume of R_1 ($0.0713 \text{ cm}^3\text{g}^{-1}$) and R_2 ($0.364 \text{ cm}^3 \text{ g}^{-1}$) composite materials, as earlier reported
475 for other adsorbents (Cunha et al., 2020; Lima, DR et al., 2019a). Therefore, higher total pore
476 volume will lead to faster kinetics (Cunha et al., 2020; Lima, DR et al., 2019a).

477

478 *3.6 Equilibrium and thermodynamic studies and adsorption mechanism*

479

480 The equilibrium adsorption studies of CIP onto R_1 and R_2 composite samples were
481 performed from 10° to 45°C . The Langmuir, Freundlich, and Liu equilibrium models accessed
482 CIP uptake. The results are depicted in Fig 6 (R_1) and Fig 7 (R_2), and the values of equilibrium
483 parameters are shown in Table 3.

484 [Insert Fig 6](#)

485 [Insert Fig 7](#)

486 [Insert Table 3.](#)

487

488 Results depicted in Table 3 show that the Liu equilibrium model was the best equilibrium
489 model for all the studied temperatures (10° to 45°C) due to R^2_{adj} being closer to 1 and the
490 lowest BIC and SD values. [The \$\Delta\text{BIC}\$ between Langmuir and Liu ranged from 50.00 to 220.4](#)

491 (10°- 45°C) using R₁ adsorbent and 72.46 to 206.9 (10° - 45°C) using R₂ adsorbent (Lima et
492 al., 2021a; b). The Δ BIC between Freundlich and Liu ranged from 69.18 to 141.8 for R₁
493 adsorbent and ranged from 107.3 to 241.1 for R₂ adsorbent. Therefore, Δ BIC values were
494 much higher than 10, which allows one to state that the Liu isotherm model was the equilibrium
495 model that could explain the equilibrium data for CIP adsorption onto R₁ and R₂ composite
496 samples at the temperature of 10°- 45°C. These results are corroborated with the values of
497 R^2_{adj} closer to 1.00, besides the lowest values of SD (see Table 3).

498 Taking into account the values of Q_{max} obtained by the Liu isotherm model for R₁ and R₂
499 samples, it is observed that R₂ presented Q_{max} values 5.92-6.50 times higher than R₁. This
500 remarkable difference is compatible with the differences in the surface area (580 m² g⁻¹ for R₂
501 versus 115 m² g⁻¹ for R₁) and total pore volume (0.364 cm³ g⁻¹ for R₂ versus 0.0713 cm³ g⁻¹ for
502 R₁). In this sense, pore-filling is one of the main mechanisms of adsorption.

503 The sorption capacity of R₁ and R₂ were compared with several other adsorbents, as
504 depicted in Table 4 (Arif et al., 2022; Caicedo et al., 2020; de Oliveira et al., 2019; Guellati et
505 al., 2022; Han et al., 2022; Karoui et al., 2020; Khan et al., 2020; Kovtun et al., 2020; Lam et
506 al., 2021; Lawal et al., 2019; Magesh et al., 2022; Najafpoor et al. 2019; Rahman et al. 2021;
507 Wang et al. 2020; Wang, Q et al. 2021; Wu et al., 2018; Wu et al., 2021; Xikhongelo et al.,
508 2021; Yadav et al., 2021; Yang et al., 2020; Yu et al., 2018).

509 Insert Table 4.

510 Out of twenty-three adsorbents, the R₂ composite adsorbent presents a higher sorption
511 capacity of nine (Arif et al., 2022; Caicedo et al., 2020; de Oliveira et al., 2019; Guellati et al.,
512 2022; Han et al., 2022; Karoui et al., 2020; Khan et al., 2020; Kovtun et al., 2020; Lam et al.,
513 2021; Lawal et al., 2019; Magesh et al., 2022; Najafpoor et al., 2019; Rahman et al., 2021;
514 Wang et al., 2020; Wang, Q et al., 2021; Wu et al., 2018; 2021; Xikhongelo et al., 2021; Yadav
515 et al., 2021; Yang et al., 2020; Yu et al., 2018). The sorption capacity of R₂ material is not
516 remarkable compared to the literature, but it opens possibilities of being improved when other
517 polysiloxanes are employed instead of MK.

518

519 [Table 5](#) shows the thermodynamic parameters obtained from the equilibrium data from 10°
520 to 45°C (283-318 K) using the best-fitted isotherm (Lima, EC et al., [2019a; b](#)) for the uptake of
521 CIP using R₁ and R₂ composite adsorbents. In addition, the nonlinear van't Hoff equation (Lima
522 et al., [2020](#)) is presented in [Fig 8](#) as depicted in [Table 5](#); all values of ΔG^\ominus were negative,
523 indicating that the adsorption process was favorable at the 283-318 K interval.

524 [Insert Table 5](#)

525 [Insert Fig 8](#)

526

527 Observing [Fig 8](#), the enthalpy variation was negative (exothermic process) for CIP uptake
528 on both composite samples, and the variation of entropy was also negative. These results
529 show that CIP after the adsorption should be in a more organized state than free in the aqueous
530 solution before the adsorption takes place (Lima et al., [2021a](#)). Also, considering the
531 magnitude of enthalpy, the values obtained for both adsorbents are compatible with a physical
532 interaction of the CIP with R₁ and R₂ composite samples (Leite et al., [2017; 2018; Lima et al.,](#)
533 [2021a](#)). The adsorption process is controlled by enthalpy because the process is exothermic,
534 which contributes to ΔG^\ominus being negative in all the temperature range (283-318 K).

535 Based on the results of [the characterization](#) of the R₁ and R₂ adsorbents; the adsorption
536 studies (adsorption kinetics, equilibrium, and thermodynamics), it is possible to establish a
537 mechanism of adsorption that is depicted in [Fig 9](#).

538 [Insert Fig 9](#)

539 CIP at pH 7.0 is present in the zwitterionic form (see [Fig S4](#)). When this antibiotic is placed
540 with the composite materials R₁ or R₂, the cationic ammonium group of CIP has an acid-base
541 interaction with donor groups present on the biochar part of the composite material (Tomul et
542 al., [2020](#)). In addition, the anionic group of CIP interacts with OH groups present on the
543 biochar, forming hydrogen bonding (Leite et al., [2017; Tomul et al., 2020](#)). Also, CIP presents
544 a fluoride group that could form halogen bonding with the biochar or with the silane group on

545 R₁ and R₂ (Desiraju et al., 2013). CIP also could for π - π interactions with the aromatic rings
546 present on the biochar part of the composite samples (Leite et al., 2017; Tomul et al., 2020).
547 Besides the polar interactions, CIP could also interact with hydrophobic interactions (van der
548 Waals forces) with the silane group present on the composite samples (Teixeira et al., 2021;
549 Tomul et al., 2020; Wamba et al., 2017). As a result, the silane groups increase the R₁
550 composite sample's hydrophobicity compared with the R₂ composite sample.

551 On the other hand, higher coverage of the biochar with silane groups would impair the polar
552 interactions of CIP with the polar groups present on the biochar. Therefore, this statement is
553 justified that the R₁ composite sample presents more Si contents than the R₂ sample (see Fig
554 4). Moreover, a pore-filling mechanism explains the CIP uptake by the composite samples,
555 being the composite material with higher surface area and higher total pore volume (R₂) the
556 sample that presented higher sorption capacity to CIP antibiotic.

557

558 **Conclusion**

559

560 Two composite materials were prepared by mixing MK polysiloxane with avocado biochar.
561 The synthesis route of both materials is practically the same, only changing the time for the
562 addition of the avocado biochar to the dissolved MK solution in ethanol. The first composite
563 material (R₁), the addition of avocado biochar, was immediately after dissolving the MK in
564 ethanol at reflux. The second composite material (R₂), the addition of avocado biochar, was
565 after 48 h dissolution of MK polysiloxane in ethanol, and continuing the reflux for 1 h. The
566 characterization of the R₁ and R₂ composite samples was carried out by isotherms of
567 adsorption and desorption of nitrogen, which show that the surface area and total pore volume
568 of R₂ were more than 5 times higher than R₁.

569 Furthermore, results of TGA analysis revealed that the amount of Si contents present on
570 R₁ was higher than R₂, which provoked a higher hydrophobicity of R₁ (HI 1.725) than R₂
571 (1.051). In addition, the R₂ composite presented a higher number of functional groups (acidic
572 plus basic groups) than R₁. The kinetic experiments of adsorption show that the CIP uptake

573 was faster in R₂ (t_{1/2} 14.00, t_{0.95} 157.6 min) when compared to R₁ composite sample (t_{1/2} 20.52,
574 t_{0.95} 264.4 min). This faster kinetics is due to the higher pore volume of R₂ material. The
575 equilibrium studies of R₁ and R₂ composite samples were obtained from 10°- 45°C (283-318
576 K) using three isotherm models. The best-fitted equilibrium results were obtained using the Liu
577 isotherm model. The thermodynamic studies indicated that the adsorption process was
578 favorable, spontaneous, and exothermic, and the magnitude of enthalpy changes was
579 consistent with physical adsorption.

580

581 **Author's contribution:** Roberta A. Teixeira- investigation, Eder C. Lima- writing original draft,
582 Antônio D. Benetti- supervising, Pascal S. Thue-conceptualization, Diana R. Lima-
583 investigation, Farooq Sher- Visualization, Glaydson S. dos Reis- reviewing and editing, Navid
584 Rabiee- reviewing and editing, Moaz K. Seliem-- reviewing and editing, Mohamed Abatal-
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594

595 **Data availability-** Not applicable

596

597 **Compliance with ethical standards**

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599 **Competing interests-** The authors declare no conflict of interest.

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List of Tables

893

894 **Table 1.** CHN/O elemental analysis, HI, total acidity and total basicity, and pHPzc for R₁ and
895 R₂ composites.

896

| | C (%) | H (%) | N (%) | O(%) | Ashes(%) | Total Acidity (mmol g ⁻¹) | Total Basicity (mmol g ⁻¹) | HI | pH _{pzc} |
|----|-------|-------|-------|-------|----------|--|--|-------|-------------------|
| R1 | 53.64 | 3.76 | 1.05 | 11.28 | 30.27 | 0.1025 | 0.1056 | 1.725 | 5.09 |
| R2 | 61.22 | 3.01 | 1.14 | 8.00 | 26.63 | 0.2617 | 0.3125 | 1.051 | 4.91 |

897

898

899

900 **Table 2.** Kinetic parameters for adsorption of CIP onto R₁ and R₂ composite adsorbents.
 901 Conditions: C₀ =100 mg L⁻¹; T= 25°C, the adsorbent dosage = 1.5 g L⁻¹, pH = 7. All values are
 902 expressed with four significant digits

| | R ₁ | R ₂ |
|--|----------------|----------------|
| Pseudo-first order | | |
| q _e (mg g ⁻¹) | 6.208 | 41.41 |
| k ₁ (min ⁻¹) | 0.03993 | 0.05762 |
| t _{1/2} (min) | 17.36 | 12.03 |
| t _{0.95} (min) | 75.02 | 52.00 |
| R ² adjusted | 0.9133 | 0.9536 |
| SD (mg g ⁻¹) | 0.6522 | 3.231 |
| BIC | -12.34 | 61.27 |
| Pseudo-second order | | |
| q _e (mg g ⁻¹) | 6.812 | 45.11 |
| k ₂ (g mg ⁻¹ min ⁻¹) | 0.008730 | 0.001759 |
| t _{1/2} (min) | 15.38 | 11.78 |
| t _{0.95} (min) | 165.2 | 140.9 |
| R ² adjusted | 0.9670 | 0.9905 |
| SD (mg g ⁻¹) | 0.4025 | 1.459 |
| BIC | -34.54 | 24.70 |
| Avrami-fractional-order | | |
| q _e (mg g ⁻¹) | 7.677 | 44.87 |
| K _{AV} (min ⁻¹) | 0.01672 | 0.03720 |
| n _{AV} | 0.4750 | 0.5851 |
| t _{1/2} (min) | 20.52 | 14.00 |
| t _{0.95} (min) | 246.4 | 157.6 |
| R ² adjusted | 0.9999 | 0.9975 |
| SD (mg g ⁻¹) | 0.02070 | 0.7514 |
| BIC | -169.1 | -3.818 |

903

904

905 **Table 3.** Langmuir, Freundlich, and Liu isotherm parameters for CIP adsorption on R₁ and R₂
 906 adsorbents. Adsorbent dosage = 1.5 g L⁻¹, pH = 7.0. Time of contact between CIP and
 907 adsorbent, 300 min R₁, 180 min R₂. All values are expressed with four significant digits.

| R₁ | | | | | | |
|---|-------------|-------------|-------------|-------------|-------------|------------------------|
| | 10°C | 20°C | 25°C | 30°C | 40°C | 45°C |
| Langmuir | | | | | | |
| Q _{max} (mg g ⁻¹) | 11.18 | 5.102 | 49.95 | 12.12 | 17.41 | 5.001 |
| K _L (L mg ⁻¹) | 0.01522 | 0.2043 | 0.001427 | 0.007966 | 0.003419 | 7.631 |
| R ² _{adj} | 0.9861 | 0.9446 | 0.8904 | 0.9986 | 0.9975 | 0.8964 |
| SD (mg g ⁻¹) | 0.3330 | 0.3653 | 1.135 | 0.08957 | 0.1019 | 0.4518 |
| BIC | -29.00 | -26.05 | 10.24 | -71.03 | -66.90 | -19.27 |
| Freundlich | | | | | | |
| K _F (mg.g ⁻¹ .(mg.L ⁻¹) ^{-1/n_F}) | 0.5800 | 1.947 | 0.08481 | 0.2894 | 0.1156 | 3.666 |
| n _F | 1.909 | 5.070 | 1.078 | 1.600 | 1.270 | 12.69 |
| R ² _{adj} | 0.9441 | 0.9955 | 0.8815 | 0.9855 | 0.9916 | 0.9992 |
| SD (mg g ⁻¹) | 0.6682 | 0.1037 | 1.180 | 0.2868 | 0.1856 | 0.03861 |
| BIC | -6.721 | -66.33 | 11.48 | -33.78 | -47.72 | -97.95 |
| Liu | | | | | | |
| Q _{max} (mg g ⁻¹) | 8.411 | 8.850 | 9.326 | 9.838 | 10.21 | 10.77 |
| K _g (L mg ⁻¹) | 0.02589 | 0.01768 | 0.01459 | 0.01203 | 0.008371 | 0.007120 |
| n _L | 1.630 | 0.3473 | 4.205 | 1.193 | 1.288 | 0.1331 |
| R ² _{adj} | 0.9999 | 0.9999 | 0.9999 | 0.9999 | 0.9999 | 0.9999 |
| SD (mg g ⁻¹) | 0.009476 | 0.003567 | 0.01933 | 0.004233 | 0.02030 | 4.384.10 ⁻⁴ |
| BIC | -141.3 | -172.6 | -118.5 | -167.1 | -116.9 | -239.7 |

908

909 **Table 3.** Continuation.

| R₂ | 10°C | 20°C | 25°C | 30°C | 40°C | 45°C |
|---|-------------|-------------|-------------|-------------|-------------|-------------|
| Langmuir | | | | | | |
| Q_{\max} (mg g ⁻¹) | 53.00 | 63.35 | 60.27 | 71.40 | 92.66 | 131.7 |
| K_L (L mg ⁻¹) | 0.1641 | 0.08369 | 0.08102 | 0.05270 | 0.02532 | 0.01340 |
| R^2_{adj} | 0.9989 | 0.9893 | 0.9993 | 0.9898 | 0.9712 | 0.9656 |
| SD (mg g ⁻¹) | 0.5614 | 2.094 | 0.4748 | 2.058 | 4.033 | 4.284 |
| BIC | -12.30 | 29.83 | -17.66 | 29.28 | 50.81 | 52.74 |
| Freundlich | | | | | | |
| K_F (mg.g ⁻¹ .(mg.L ⁻¹) ^{-1/nF}) | 16.17 | 12.27 | 12.26 | 9.314 | 4.958 | 3.080 |
| n_F | 3.920 | 2.861 | 2.980 | 2.332 | 1.701 | 1.386 |
| R^2_{adj} | 0.9453 | 0.9109 | 0.9416 | 0.9333 | 0.9286 | 0.9438 |
| SD (mg g ⁻¹) | 3.991 | 6.032 | 4.361 | 5.265 | 6.348 | 5.479 |
| BIC | 50.47 | 63.99 | 53.31 | 59.34 | 65.32 | 60.61 |
| Liu | | | | | | |
| Q_{\max} (mg g ⁻¹) | 54.69 | 56.45 | 58.18 | 60.01 | 61.85 | 63.80 |
| K_g (L mg ⁻¹) | 0.1517 | 0.1045 | 0.08729 | 0.07353 | 0.05227 | 0.04414 |
| n_L | 0.8947 | 1.478 | 1.098 | 1.486 | 2.061 | 2.411 |
| R^2_{adj} | 0.9999 | 0.9999 | 0.9999 | 0.9999 | 0.9999 | 0.9999 |
| SD (mg g ⁻¹) | 0.003858 | 0.003098 | 0.04694 | 0.1754 | 0.05048 | 0.1115 |
| BIC | -170.1 | -177.1 | -90.12 | -47.94 | -87.79 | -62.42 |

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913 **Table 4.** Adsorbents utilized for removal of CIP.

| Adsorbent | Q _{max} (mg g ⁻¹) | Ref |
|---|--|-----------------------------------|
| Aluminum dispersed bamboo activated carbon | 13.36 | Guellati et al., 2022 |
| Chitosan-gelatin-graphene oxide aerogels | 8.4 | Kovtun et al., 2020 |
| Zinc oxide impregnated activated carbon | 15.75 | Magesh et al., 2022 |
| Carbon dioxide activated biochar-clay mineral composite | 50.32 | Arif et al., 2022 |
| Jerivá activated carbon | 198.6-335.8 | de Oliveira Carvalho et al., 2010 |
| Demolition wastes modified with APTES | 98.9-138.0 | Caicedo et al., 2020 |
| A polymer composite of magnetic/ β -cyclodextrin/activated charcoal/Na alginate | 3.125 | Yadav et al., 2021 |
| Graphene oxide decorated with halloysite nanotubes (HNTs/GO) composite | 467.3-943.4 | Wang, Q et al., 2021 |
| Biochar–clay hybrid adsorbent | 140.3 | Lawal et al., 2019 |
| Ethylenediaminetetraacetic acid/ β -cyclodextrin composite | 448 | Yu et al., 2018 |
| Metal-organic-framework | 1826 | Khan et al., 2020 |
| γ -Al ₂ O ₃ nanoparticles | 5.12 | Najafpoor et al., 2019 |
| Graphene-boron nitride composite aerogel | 185 | Han et al., 2022 |
| Copper-based metal-organic framework | 538 | Wu et al., 2018 |
| Magnesium silicate-based sulfonated polystyrene sphere composites | 329.7 | Wang et al., 2020; |
| Magnetic nickel cobalt sulfide/sodium dodecyl benzene sulfonate | 625 | Wu et al., 2021 |
| NiFe ₂ O ₄ @Carbon Composites | 737.42 | Lam et al. 2021 |
| Polyamidoamine-Functionalized Graphene Oxide – SBA-15 | 24.6 | Xikhongelo et al., 2021 |
| Hybrid hydrogen-bonded covalent organic polymers | 84.03 | Yang et al., 2020 |
| Zn(II)-Impregnated Chitosan/Graphene Oxide | 211.5-227.6 | Rahman et al., 2021 |
| Biocomposite of regenerated-reed plus reed-charcoal | 31.8 | Karoui et al., 2020 |
| R ₁ | 8.41-10.77 | This work |
| R ₂ | 54.69-63.80 | This work |

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918 **Table 5.** Thermodynamic parameters of the adsorption of CIP on R₁ and R₂ adsorbents. All

919 values are expressed with four significant digits.

| Temperature (K) | 283 | 293 | 298 | 303 | 313 | 318 |
|---|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| Liu model | | | | | | |
| R₁ | | | | | | |
| K_e^0 | 8.578.10 ³ | 5.857.10 ³ | 4.835.10 ³ | 3.985.10 ³ | 2.774.10 ³ | 2.359.10 ³ |
| ΔG^0 (kJ mol ⁻¹) | -21.31 | -21.13 | -21.02 | -20.88 | -20.63 | -20.53 |
| ΔH^0 (kJ mol ⁻¹) | - | - | -27.42 | - | - | - |
| ΔS^0 (J K ⁻¹ mol ⁻¹) | - | - | -21.54 | - | - | - |
| R ² | - | - | 0.9996 | - | - | - |
| R ² _{adj} | - | - | 0.9995 | - | - | - |
| Liu model | | | | | | |
| R₂ | | | | | | |
| K_e^0 | 5.026.10 ⁴ | 3.463.10 ⁴ | 2.892.10 ⁴ | 2.436.10 ⁴ | 1.732.10 ⁴ | 1.462.10 ⁴ |
| ΔG^0 (kJ mol ⁻¹) | -25.47 | -25.46 | -25.45 | -25.45 | -25.40 | -25.36 |
| ΔH^0 (kJ mol ⁻¹) | - | - | -26.10 | - | - | - |
| ΔS^0 (J K ⁻¹ mol ⁻¹) | - | - | -2.195 | - | - | - |
| R ² | - | - | 0.9999 | - | - | - |
| R ² _{adj} | - | - | 0.9998 | - | - | - |

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Captions for Figures

923

924

925 Fig 1. Textural characteristics of R₁ and R₂ samples. (a) isotherm of adsorption of R₁; (b) pore
926 size distribution of R₁; (c) isotherm of adsorption of R₂; (d) pore size distribution of R₂.

927

928 Fig 2. FTIR spectra (a) R₁, (b) R₂.

929

930 Fig 3. Raman spectra.

931

932 Fig 4. TGA analysis (a) R₁, (b) R₂. From room temperature up to 800°C, the gas utilized was
933 N₂. From 800° to 1000°C, the gas utilized was synthetic air.

934

935 Fig 5. Kinetic Curves for CIP adsorption onto (a) R₁; and (b) R₂ composite adsorbents.
936 Conditions: the initial CIP concentration was 100 mg L⁻¹, the temperature was fixed at 25°C,
937 the adsorbent dosage of 1.5 g L⁻¹, initial pH of the adsorbate solution was 7.0.

938

939 Fig 6. Isotherms of adsorption of CIP on R₁ adsorbent. (a) 10°C; (b) 20°C; (c) 25°C; (d) 30°C;
940 (e) 40°C; (f) 45°C. Conditions: time of contact 300 min between CIP and R₁; adsorbent dosage
941 1.5 g.L⁻¹; initial pH 7.0.

942

943 Fig 7. Isotherms of adsorption of CIP on R₂ adsorbent. (a) 10°C; (b) 20°C; (c) 25°C; (d) 30°C;
944 (e) 40°C; (f) 45°C. Conditions: time of contact 180 min between CIP and R₂; adsorbent dosage
945 1.5 g.L⁻¹; initial pH 7.0.

946

947 Fig 8. Nonlinear van't Hoff equation for ciprofloxacin uptake by (a) R₁; (b) R₂ adsorbents.

948

949 Fig 9. Schematic representation of interaction mechanism of ciprofloxacin and biochar@MK
950 composites.

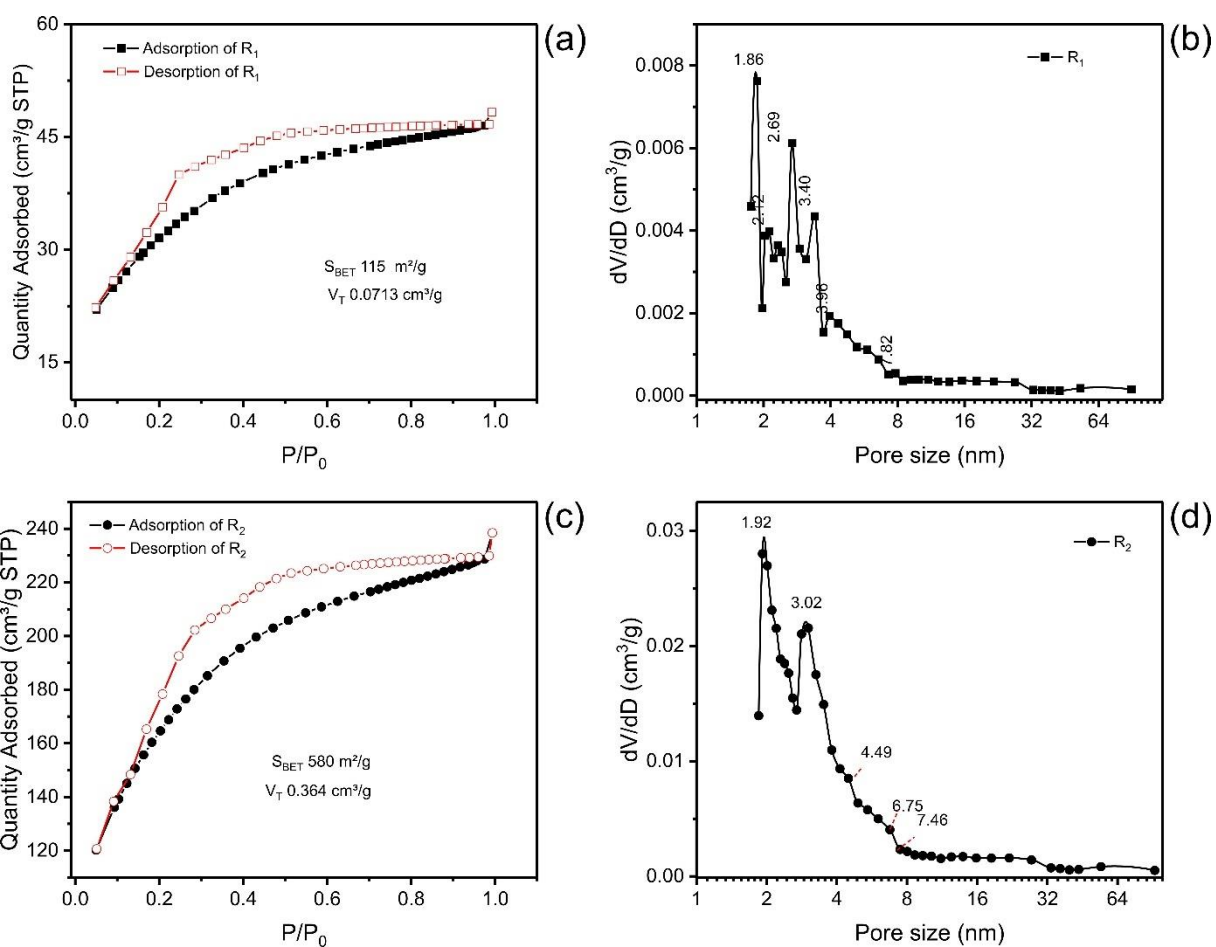
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List of Figures

952

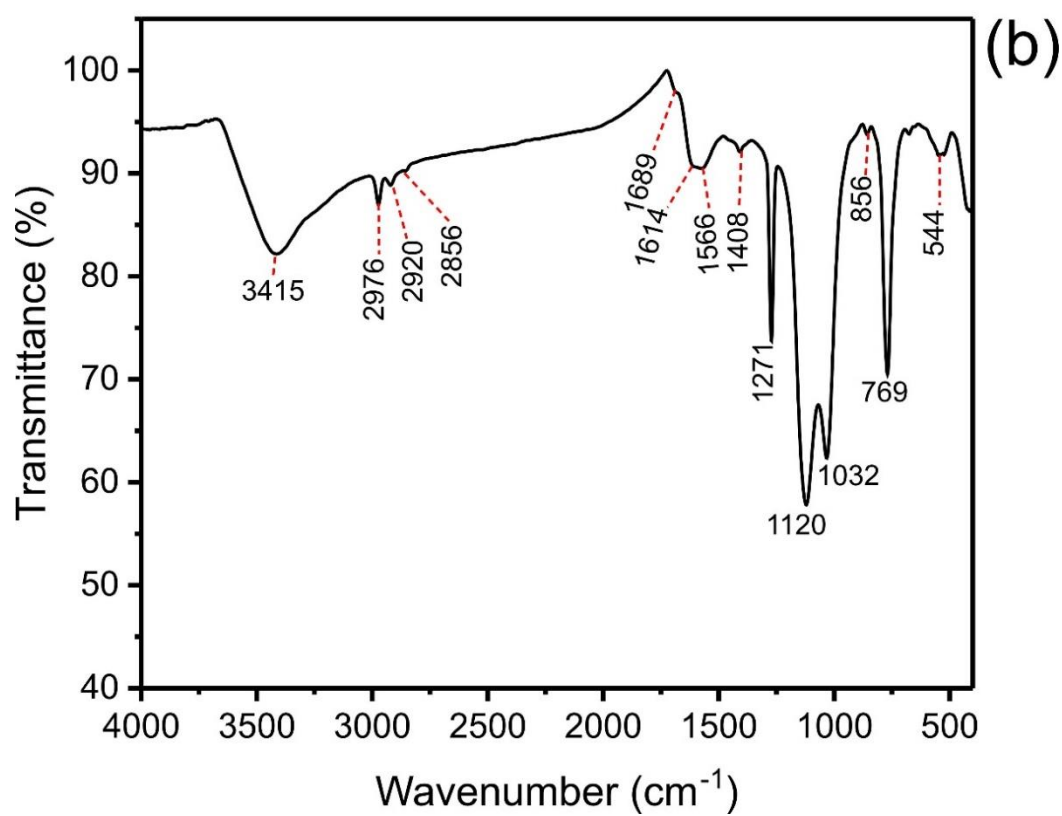
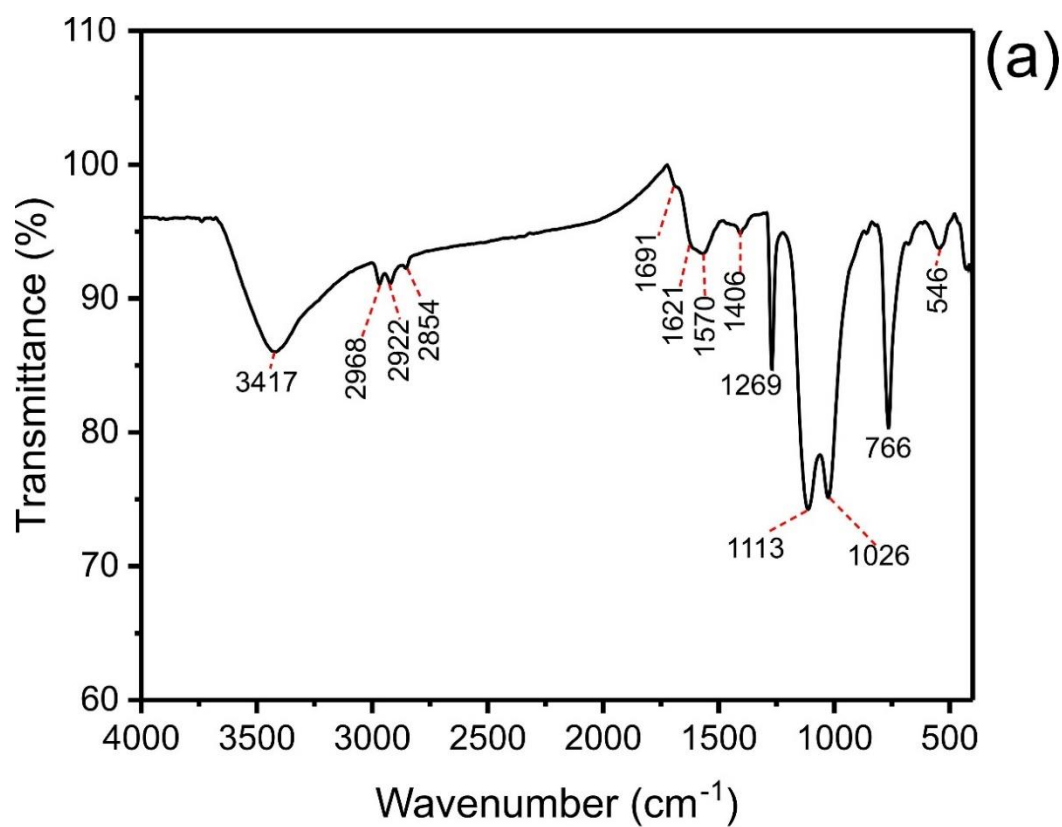
953 **Figures 1**

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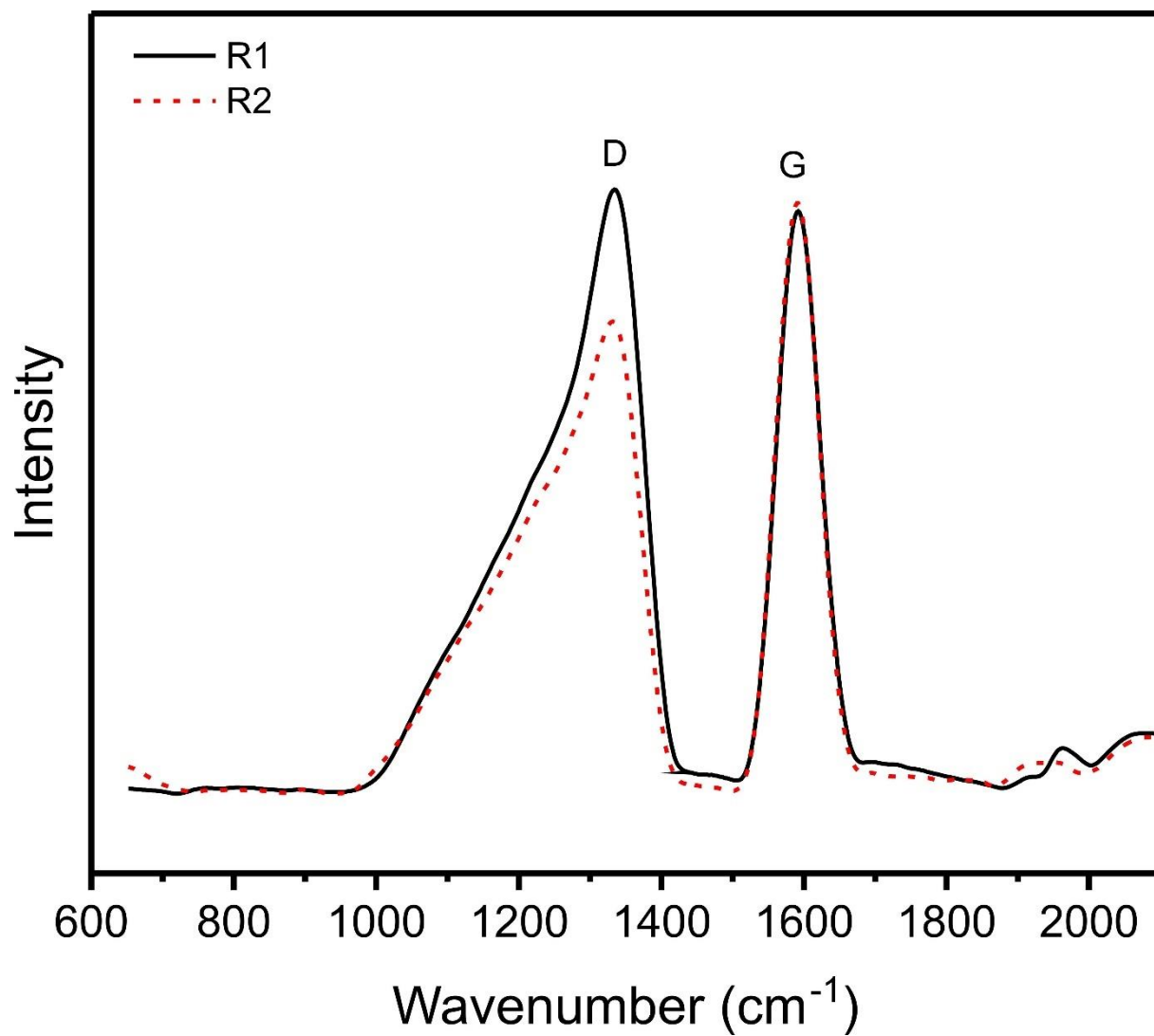
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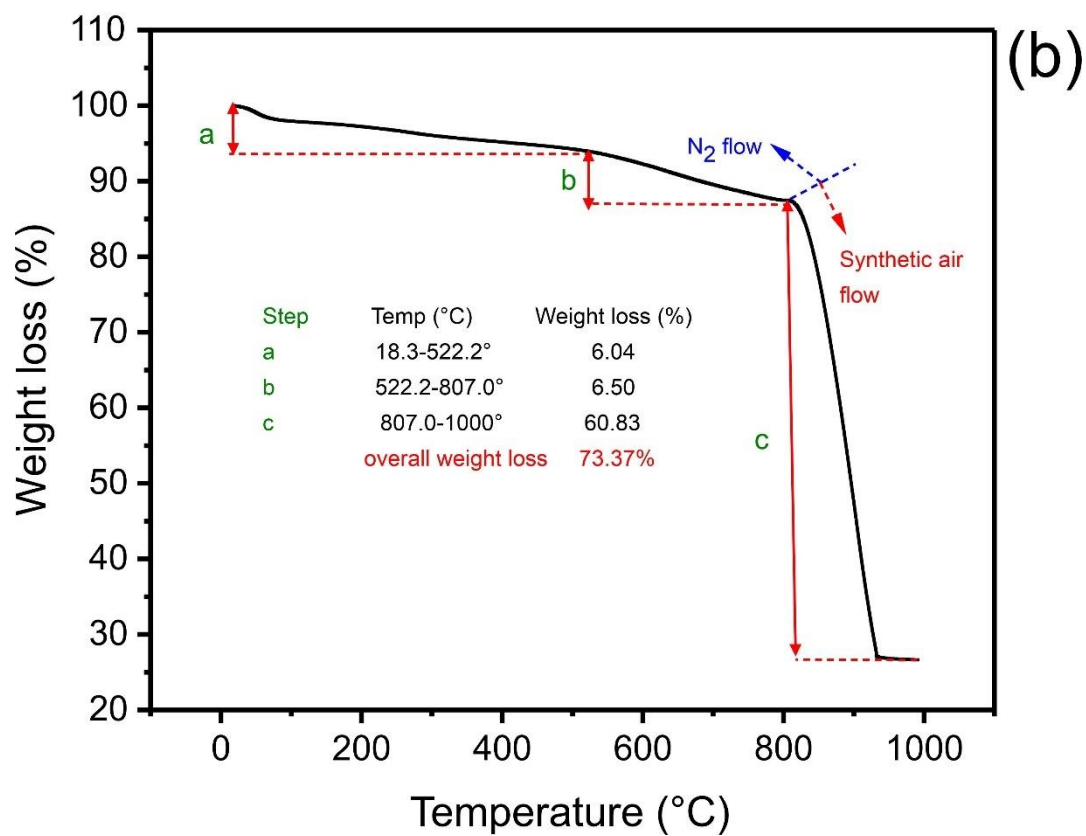
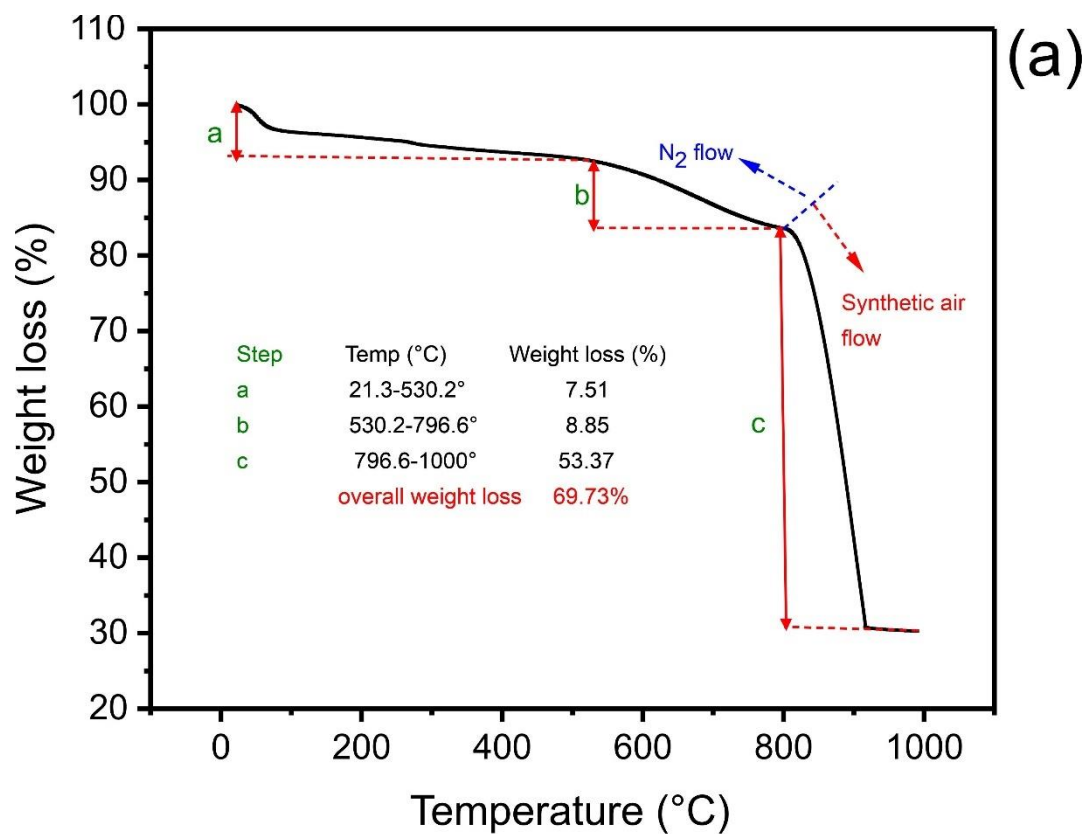
960 **Figures 3**

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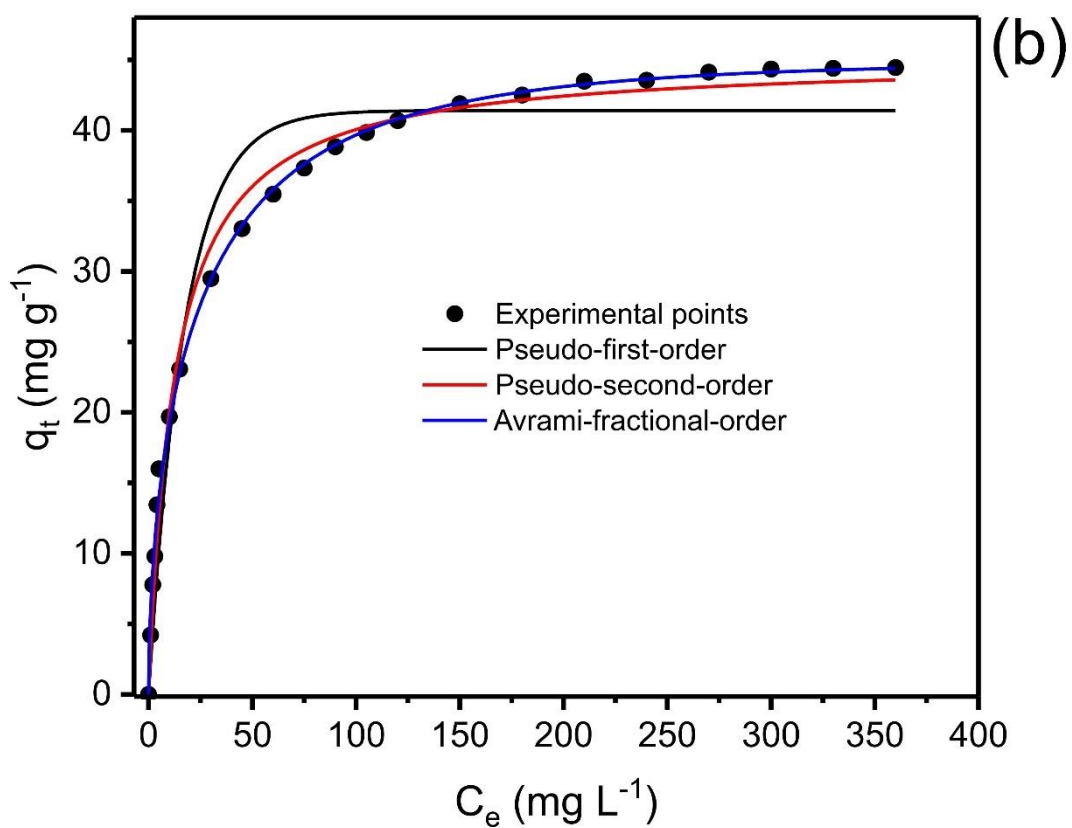
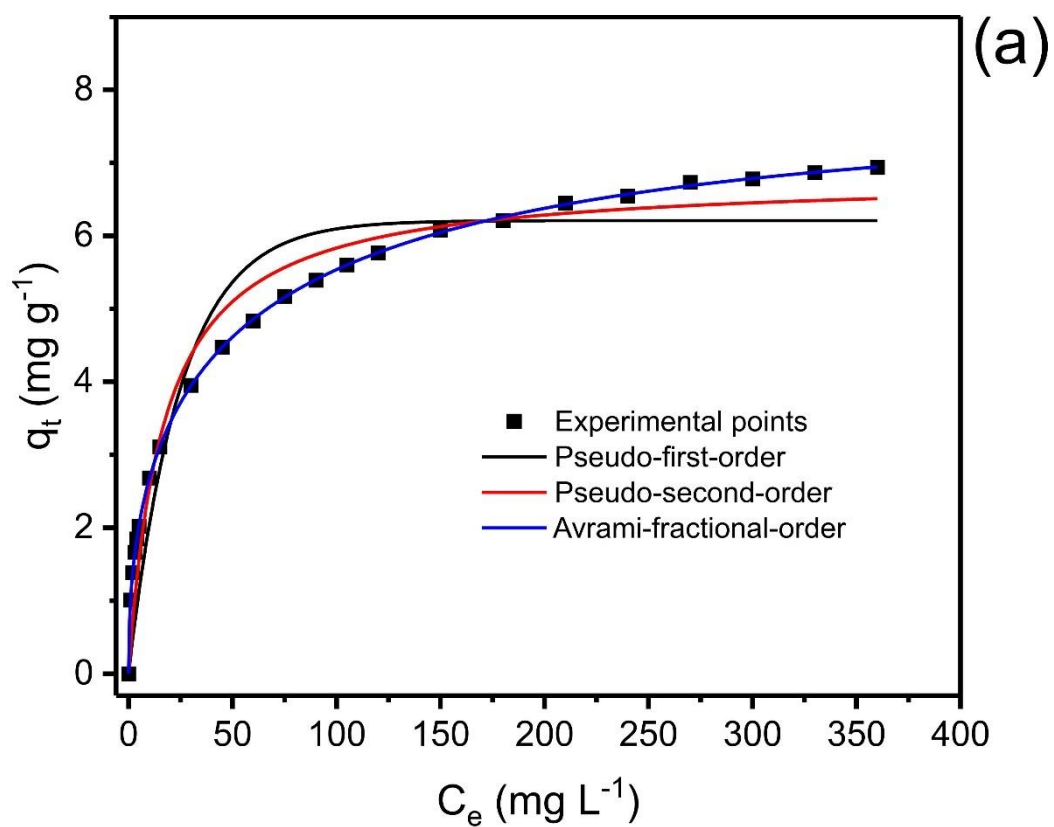
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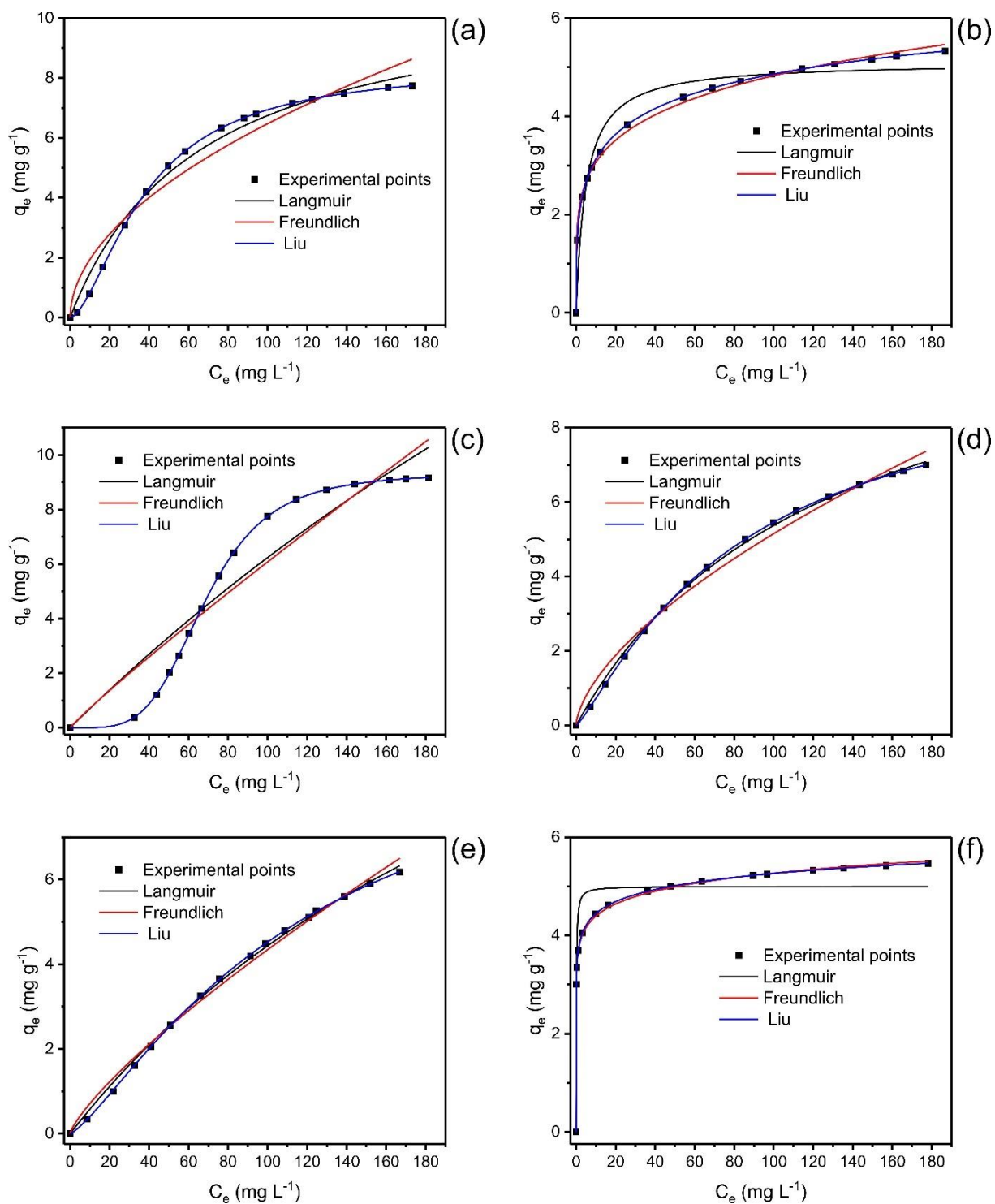
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967 **Figures 5**

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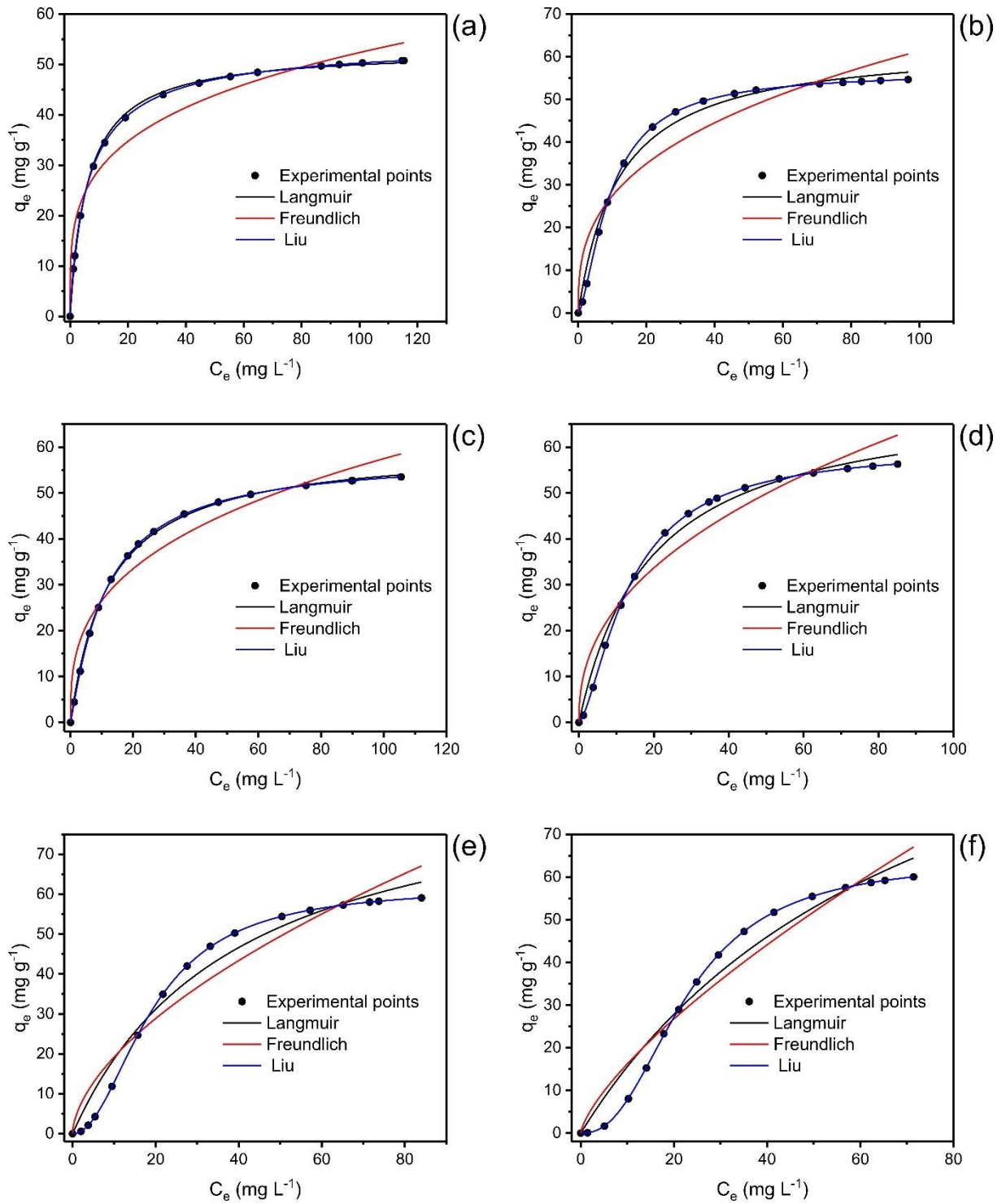
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972 **Figures 7**

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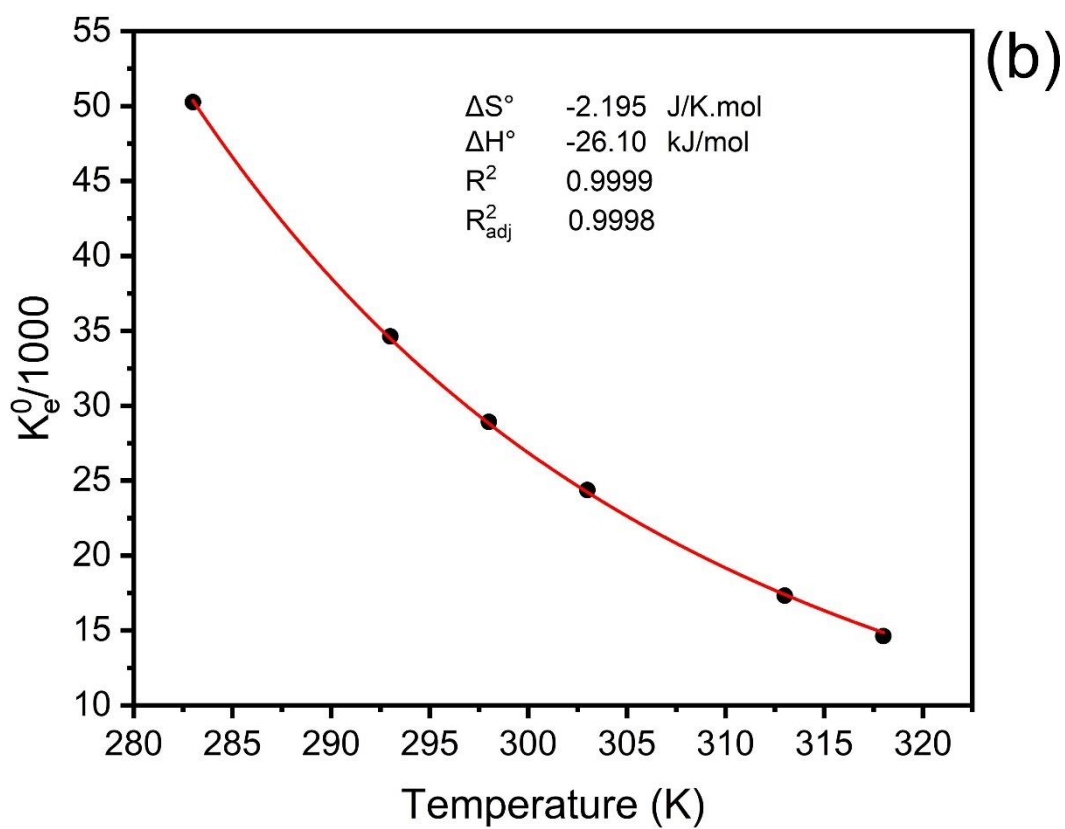
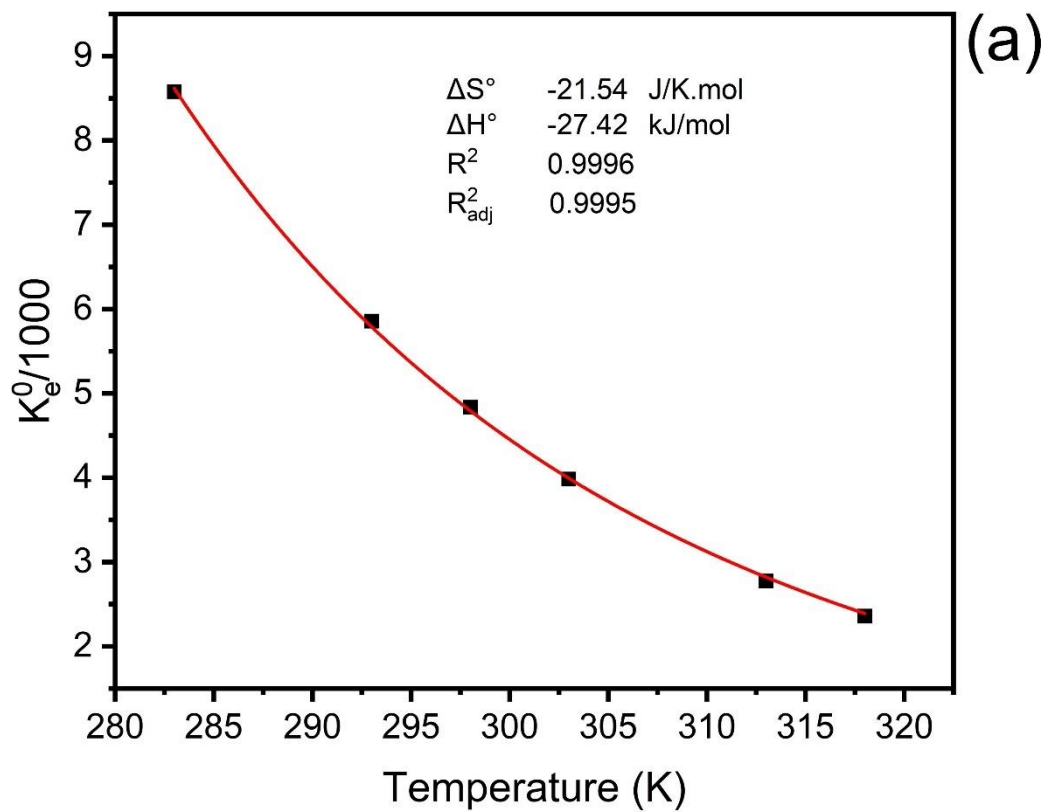


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976 **Figures 8**

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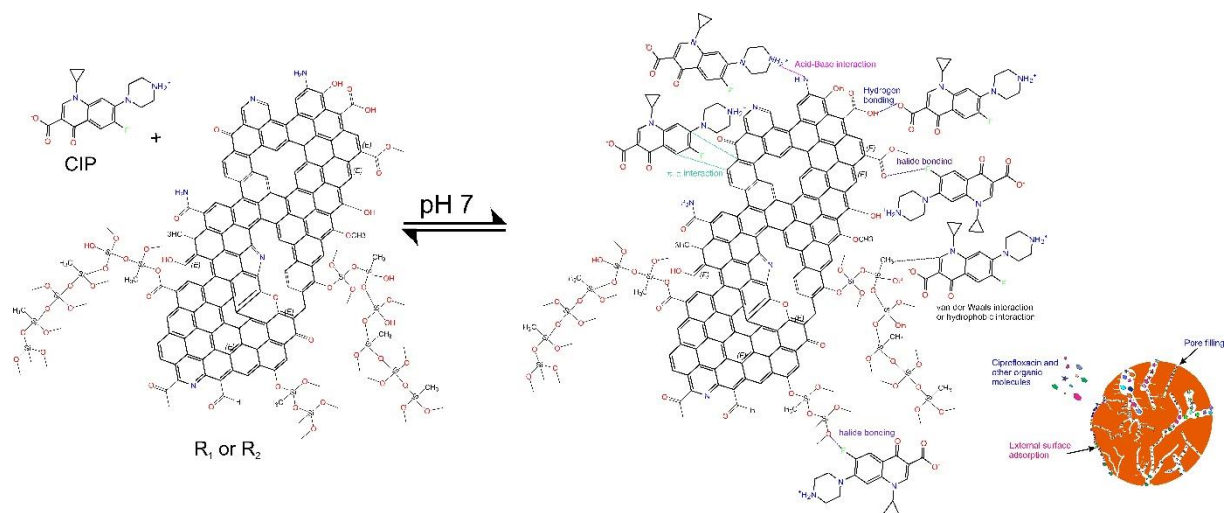
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979 **Figures 9**

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